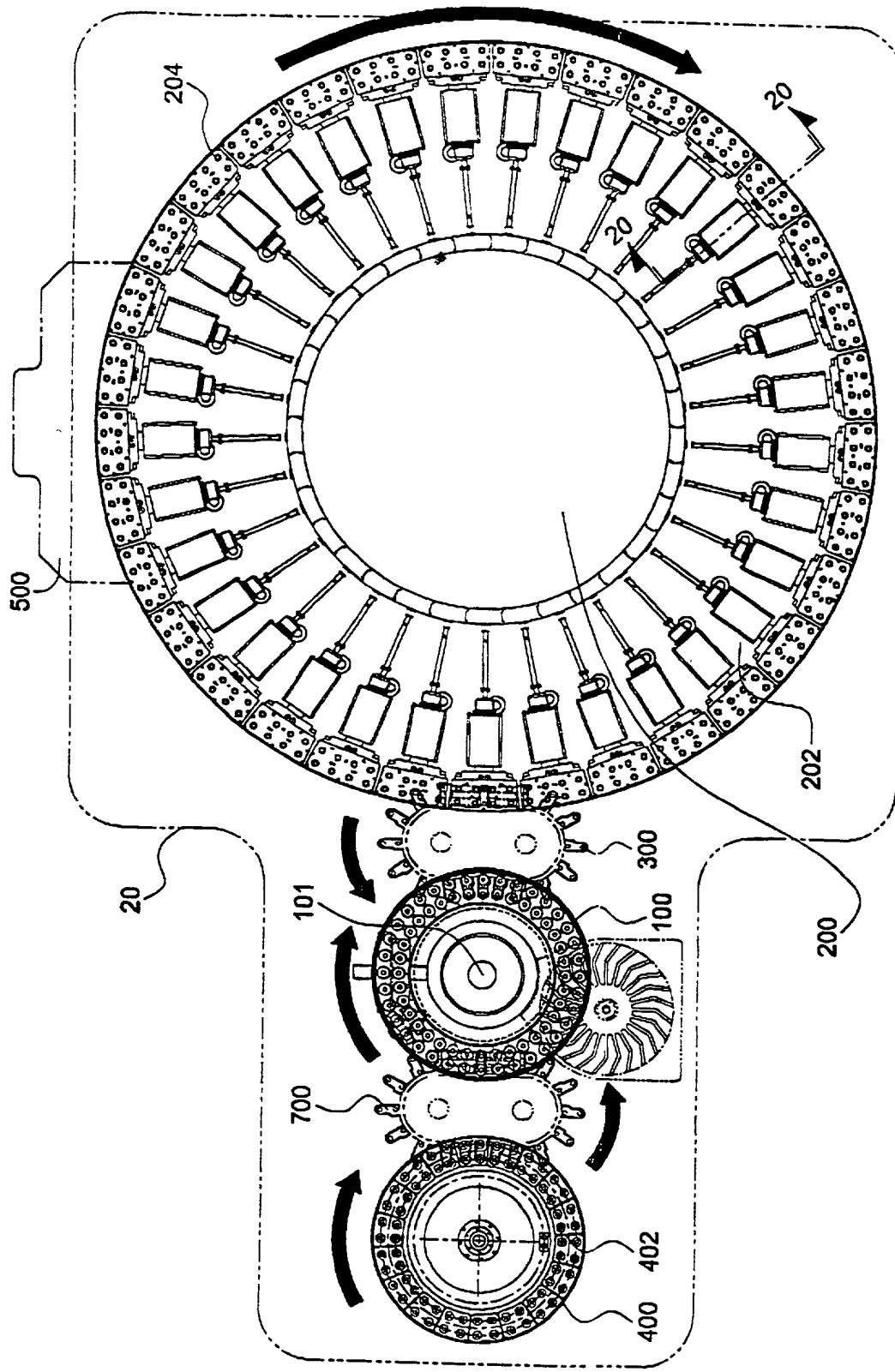


FIG. 2



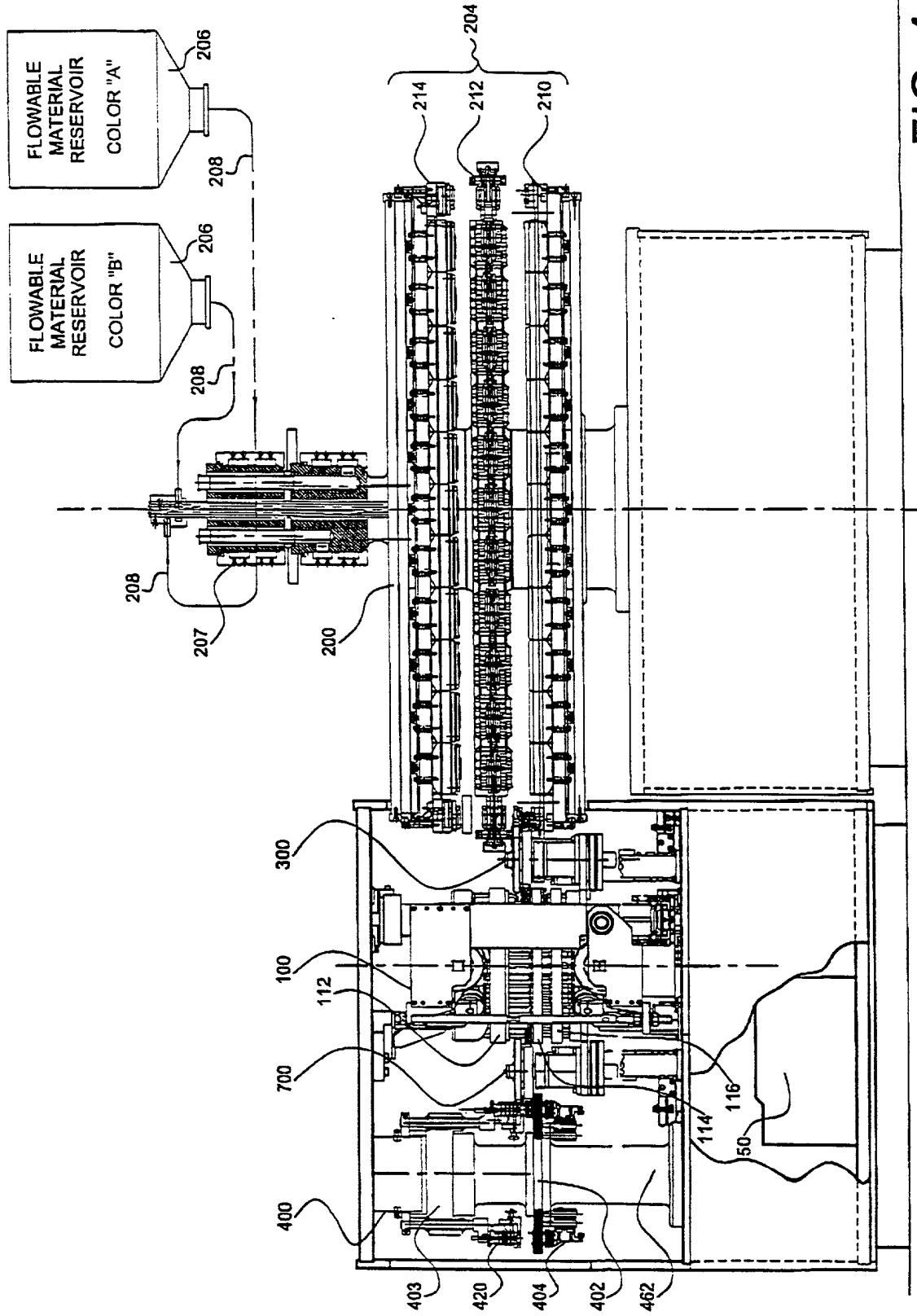
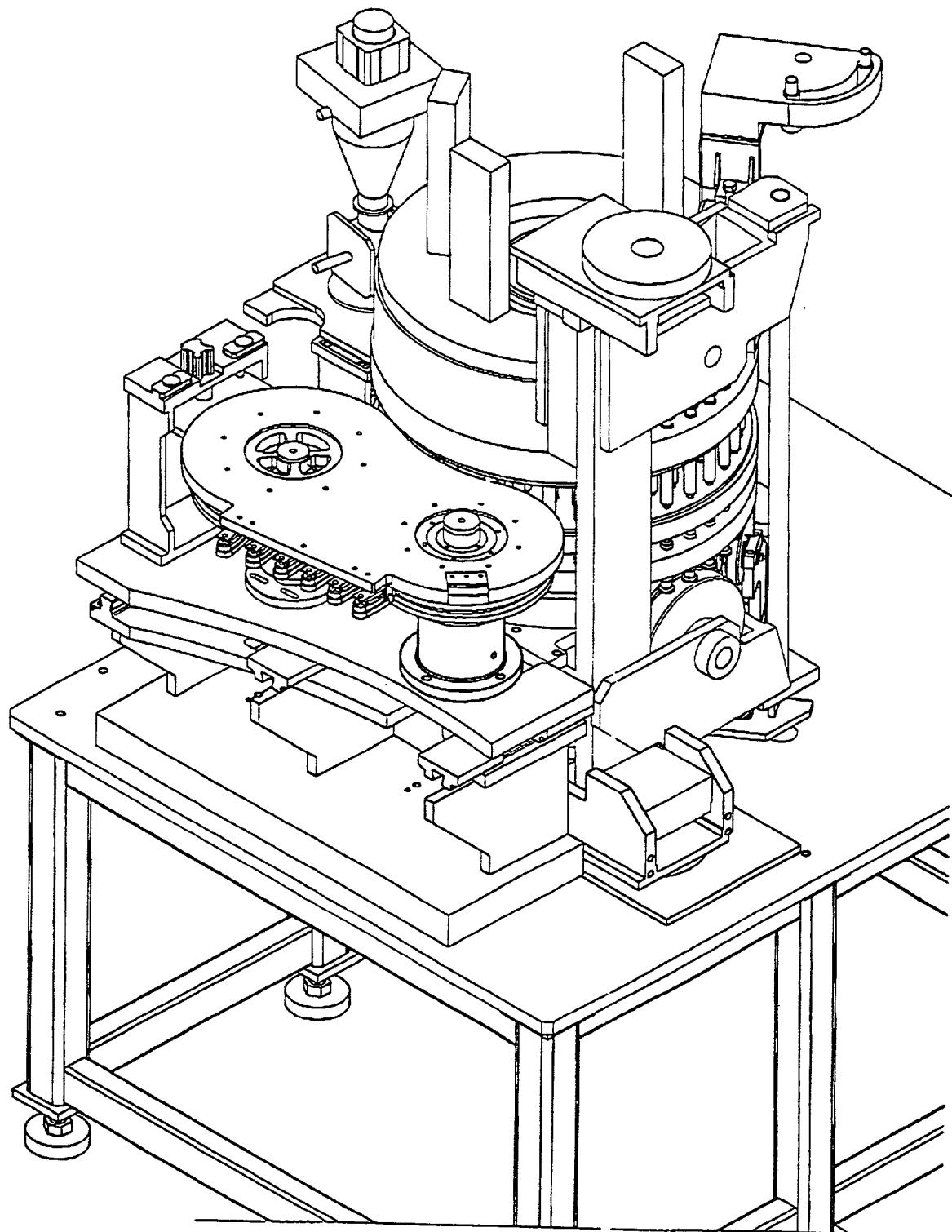


FIG. 4

FIG. 5



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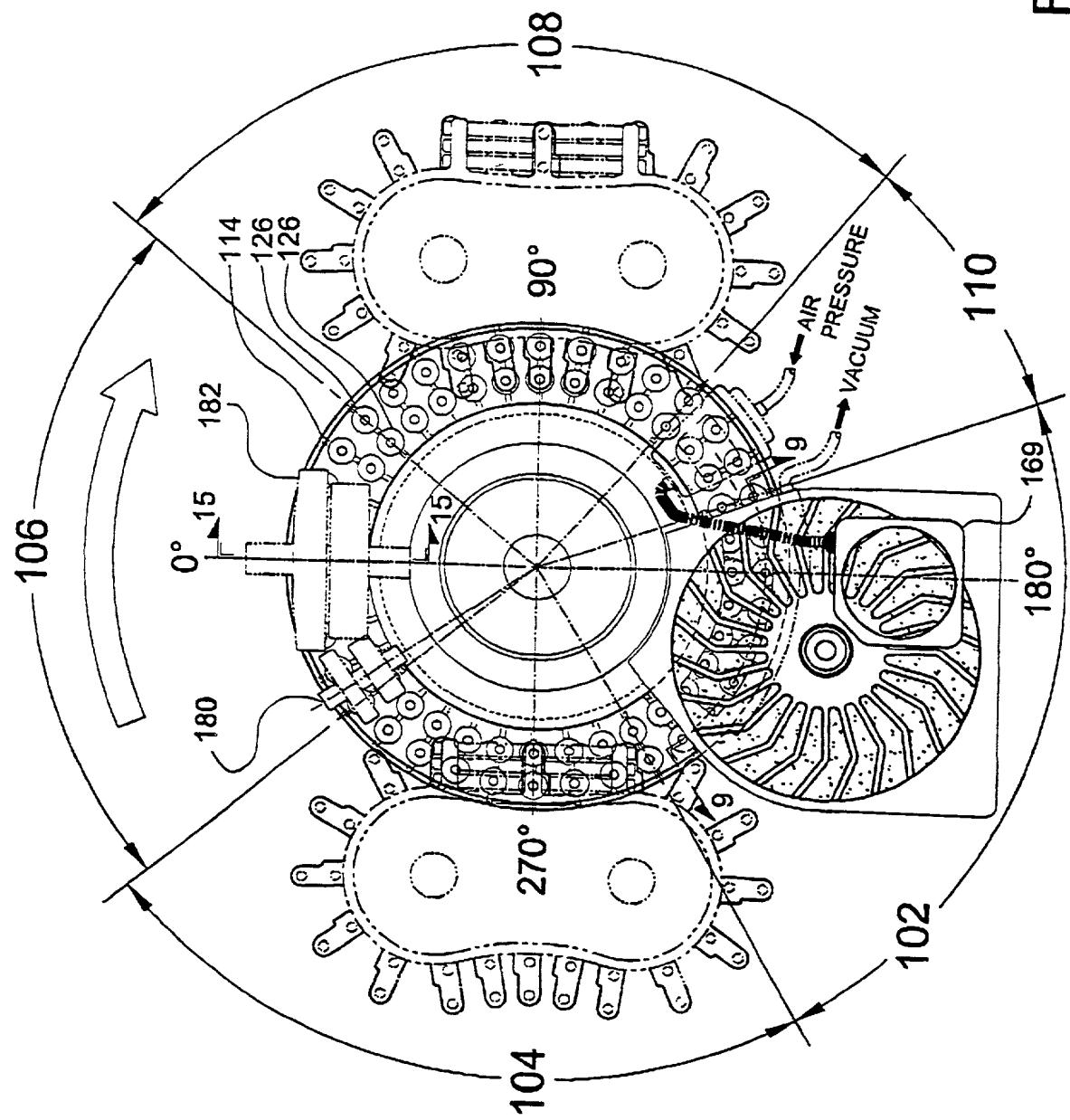


FIG. 6

FIG. 7

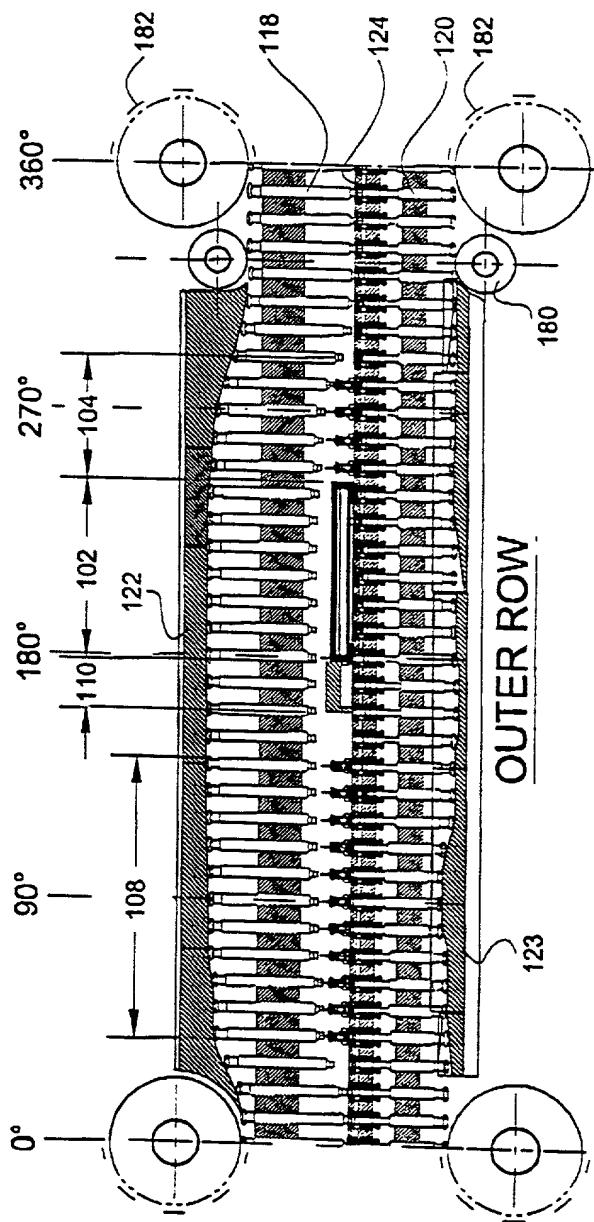
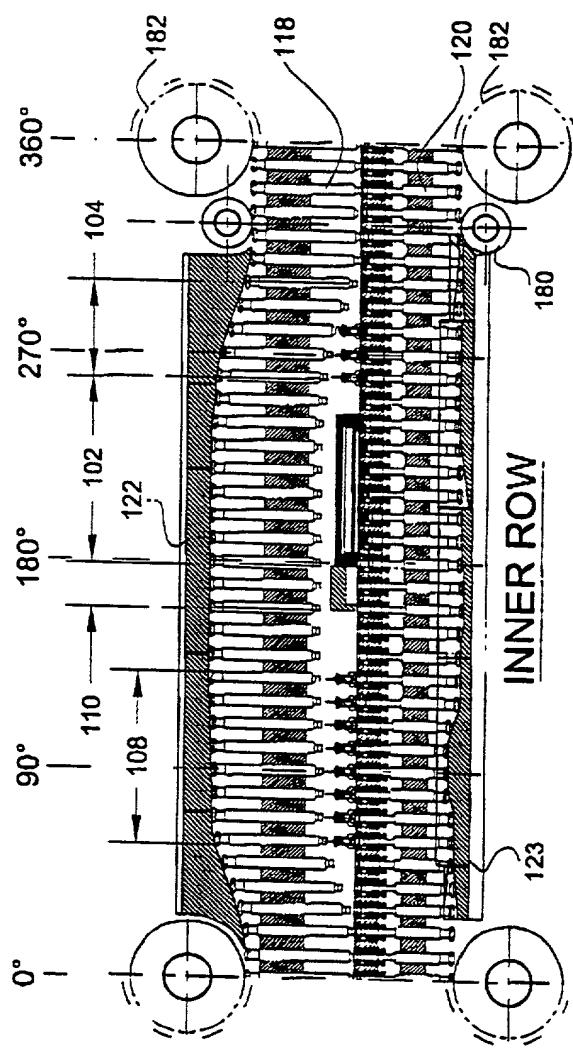


FIG. 8



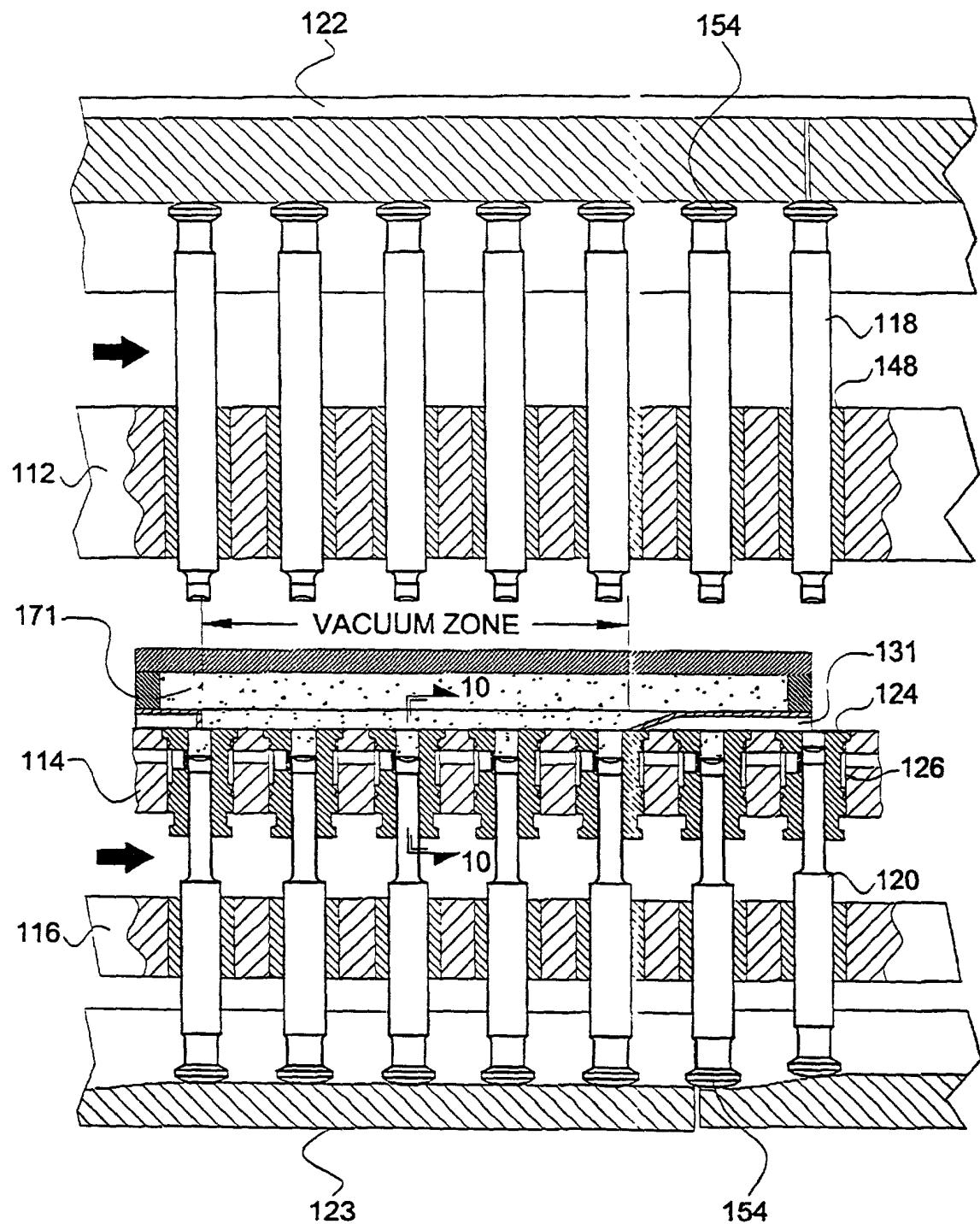


FIG. 9

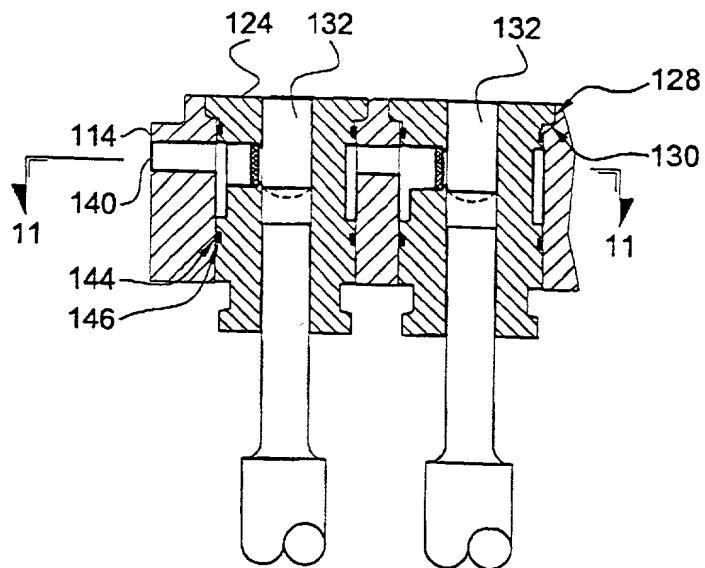


FIG. 10

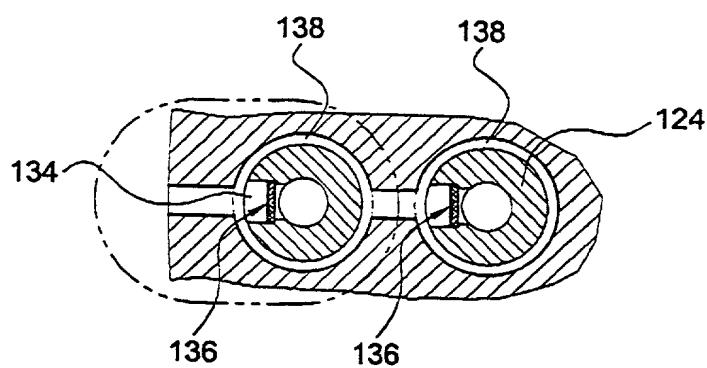


FIG. 11

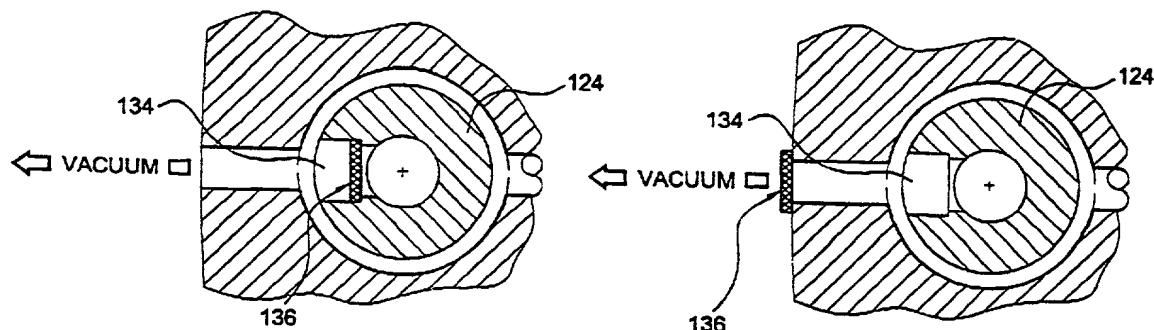


FIG. 12

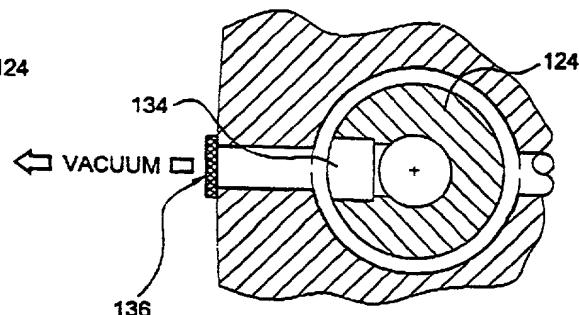


FIG. 12A

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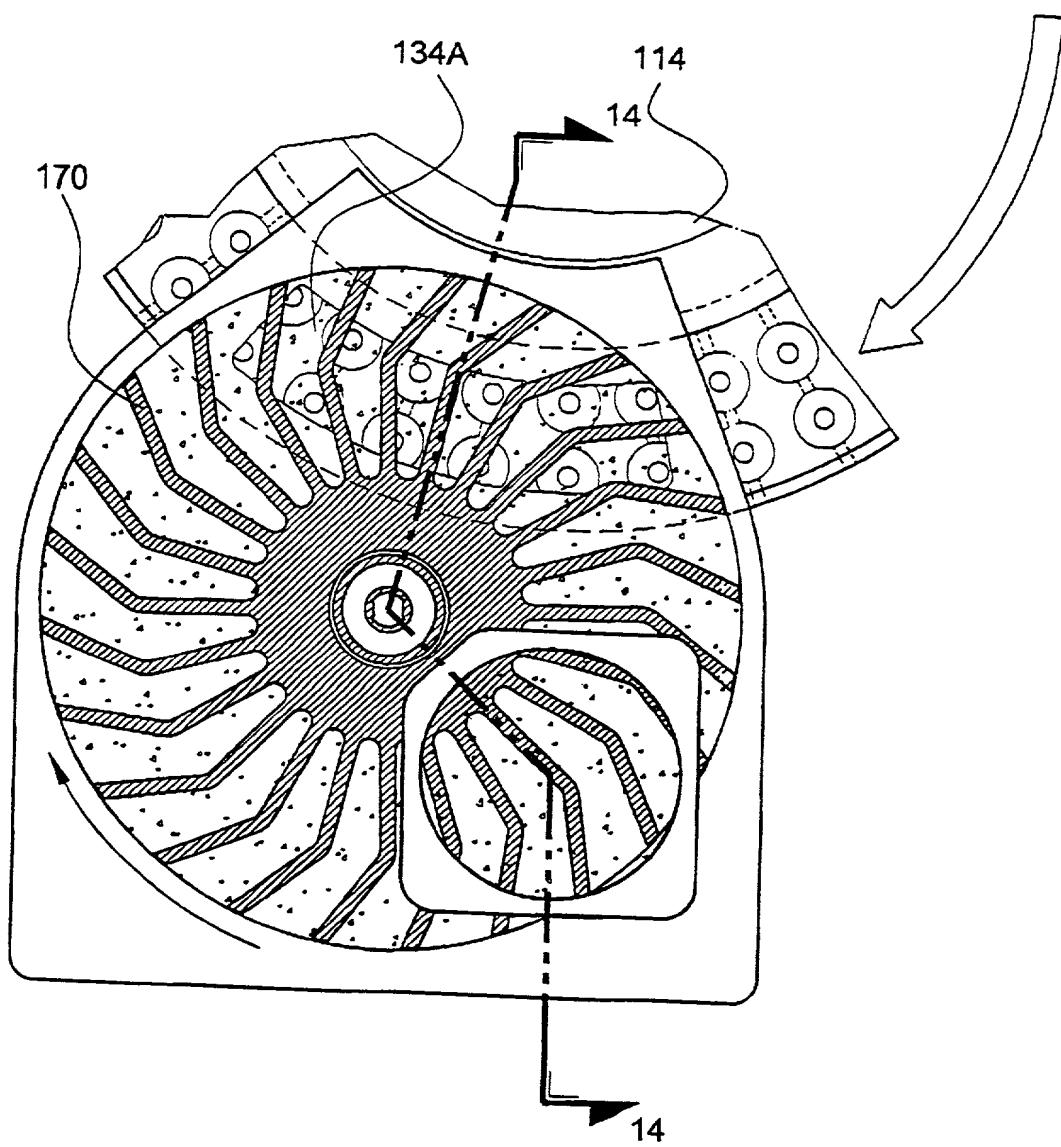


FIG. 13

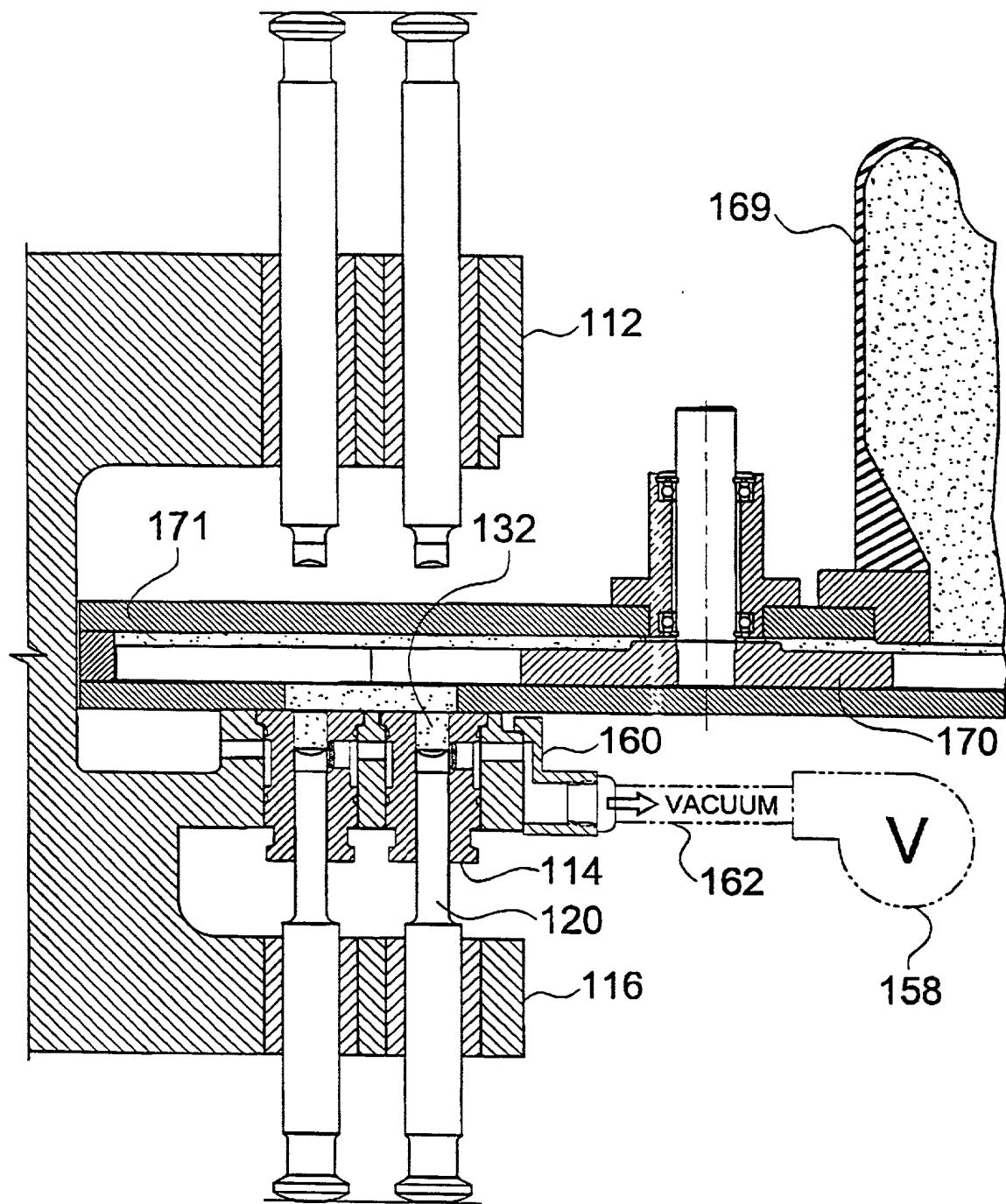


FIG. 14

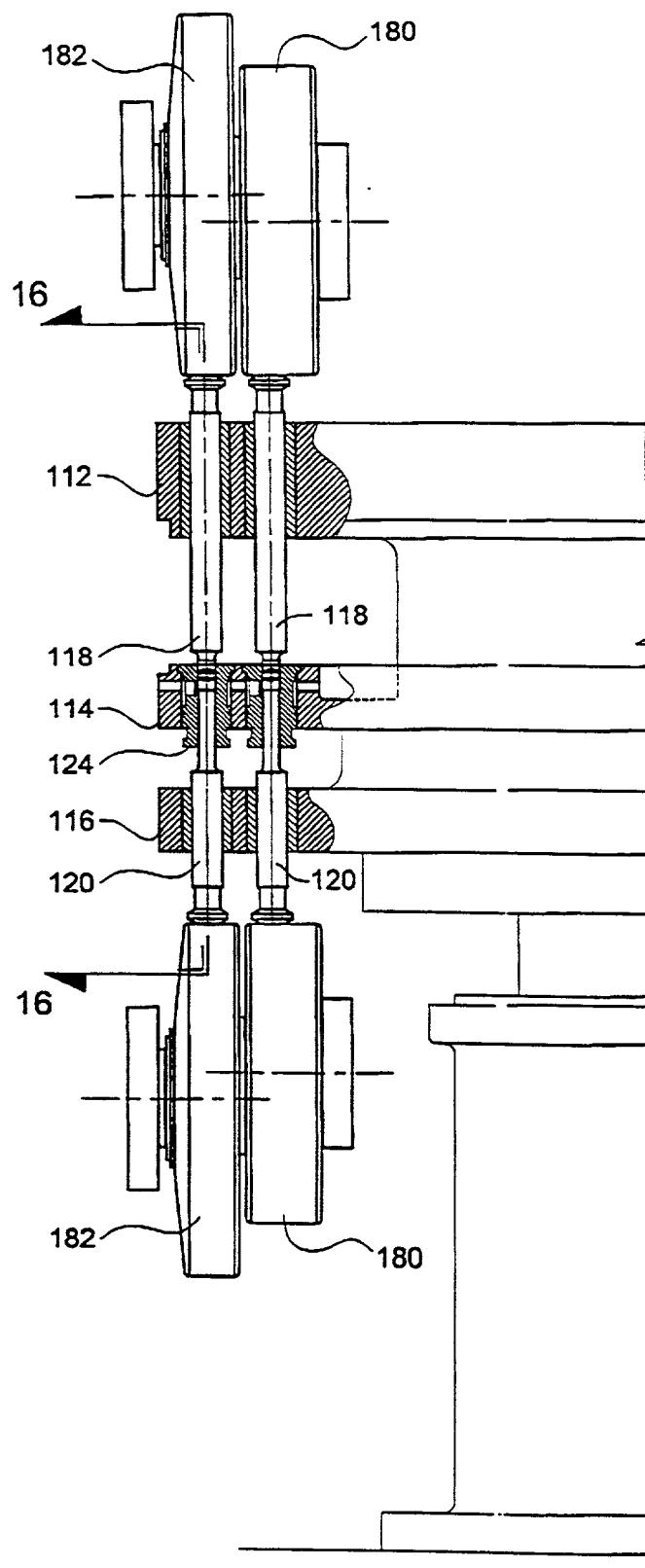


FIG. 15

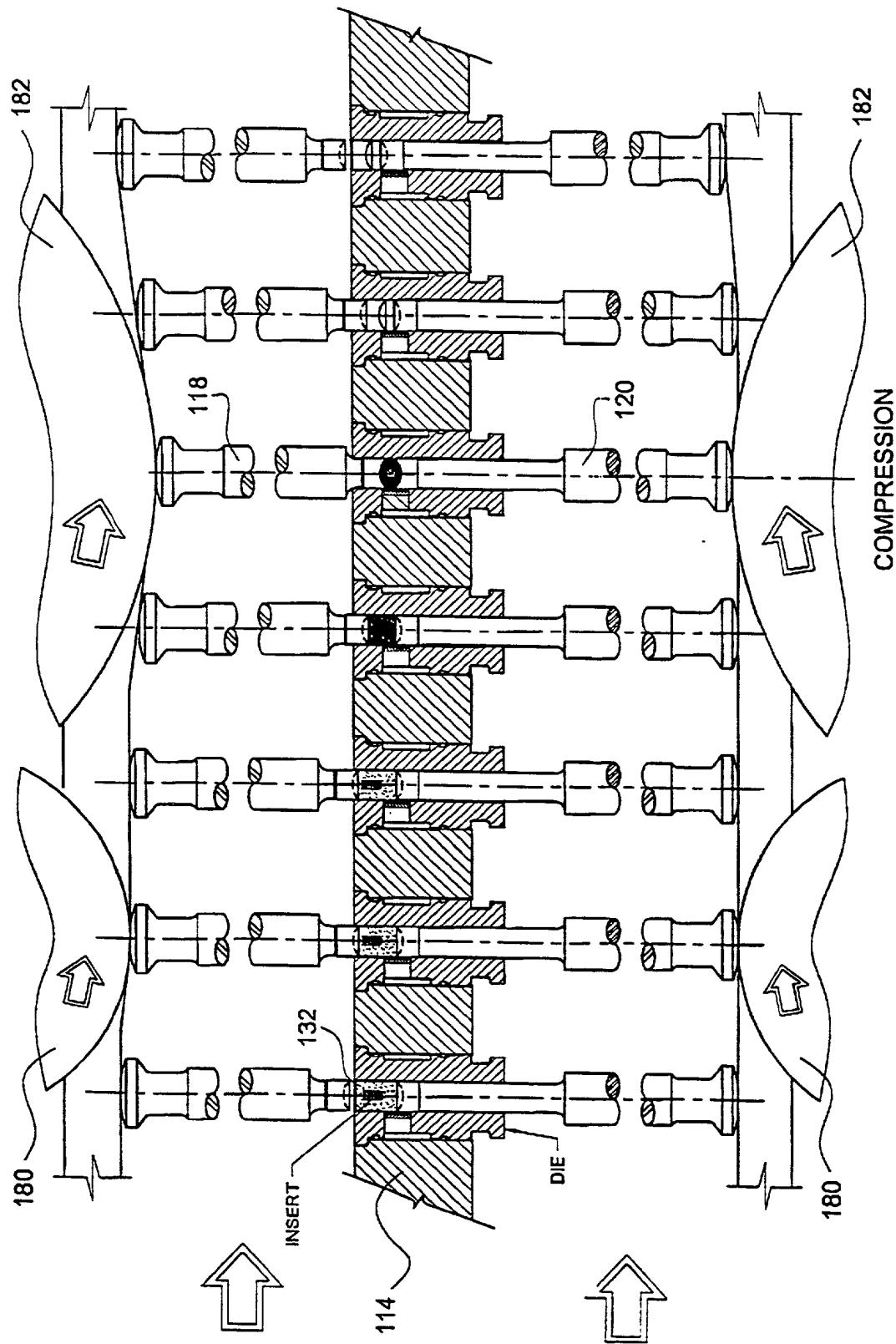


FIG. 16

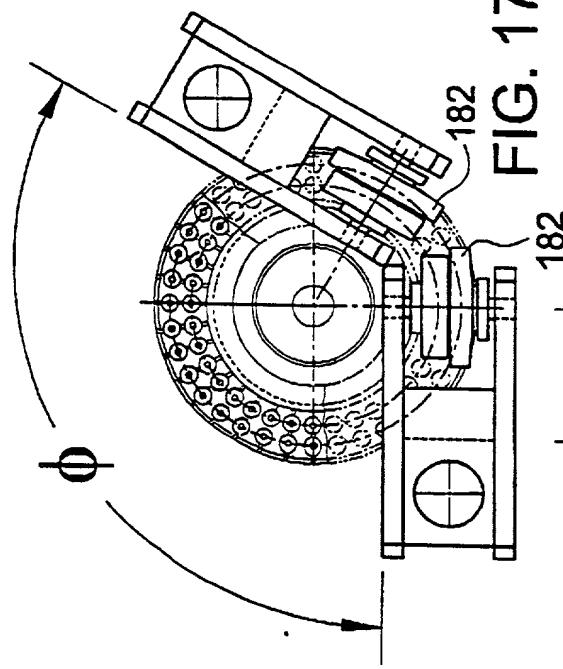


FIG. 17A

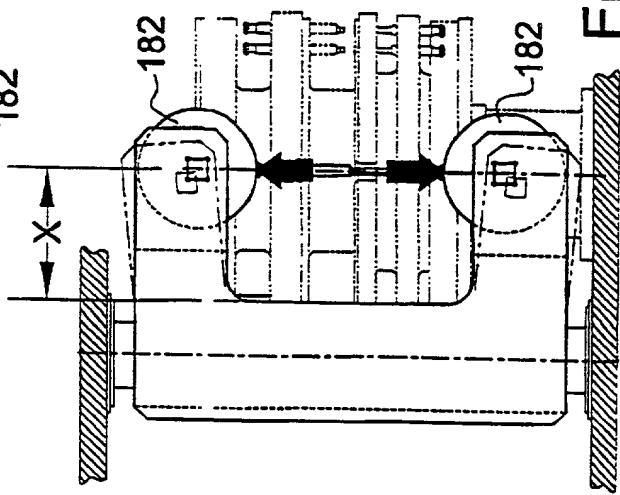


FIG. 17B

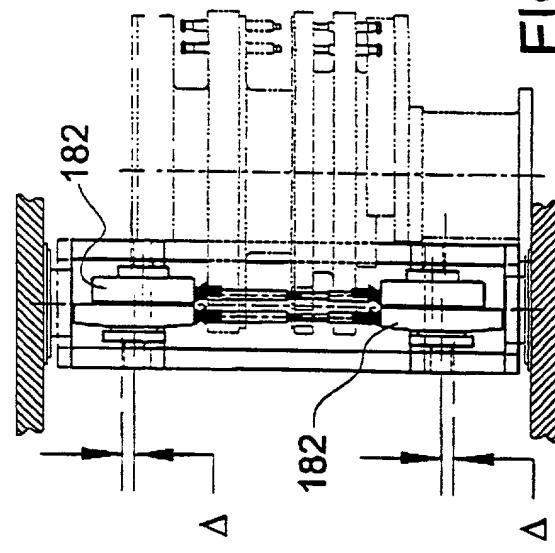


FIG. 17C

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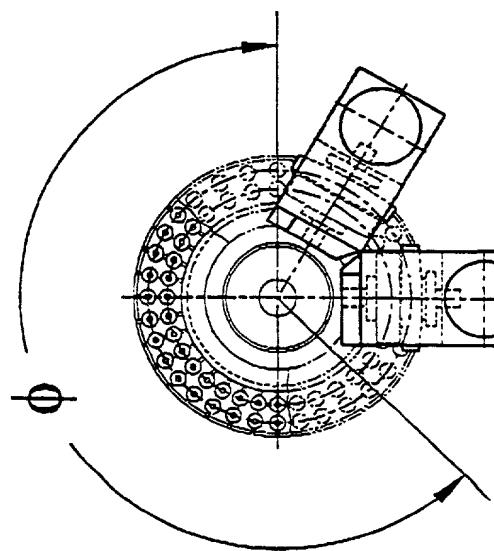


FIG. 18A

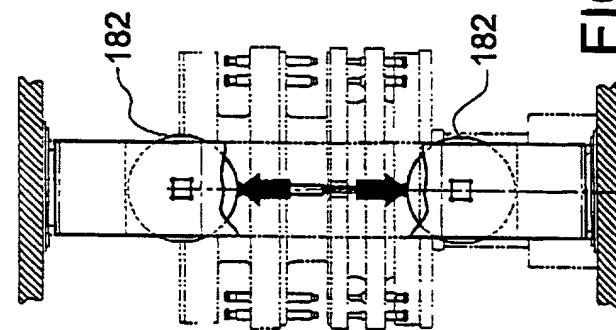


FIG. 18B

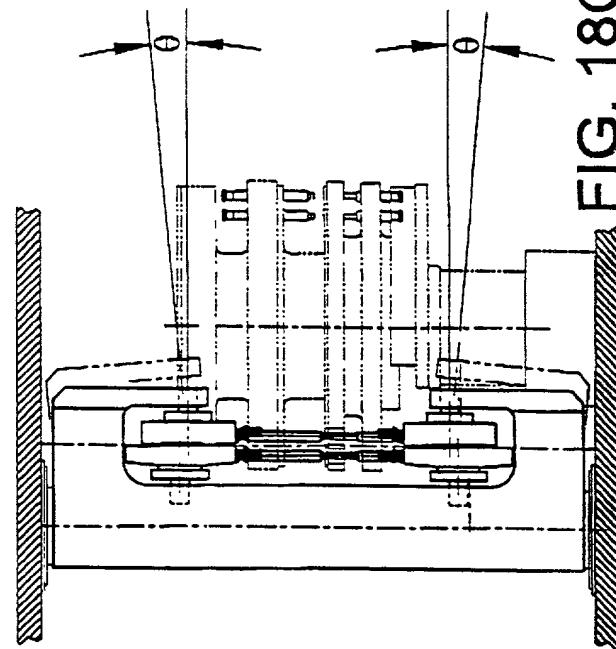


FIG. 18C

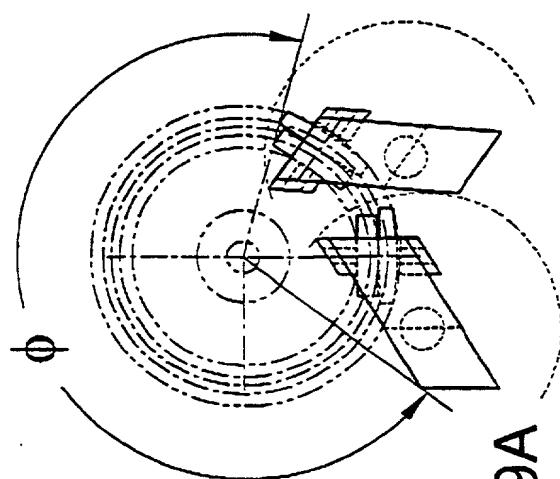


FIG. 19A

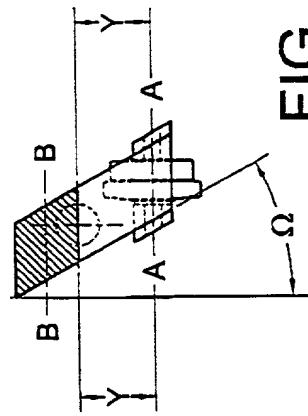


FIG. 19D

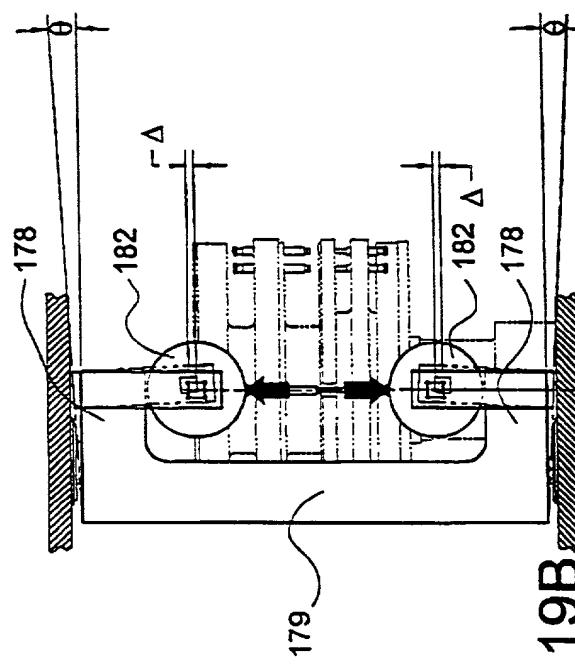


FIG. 19B

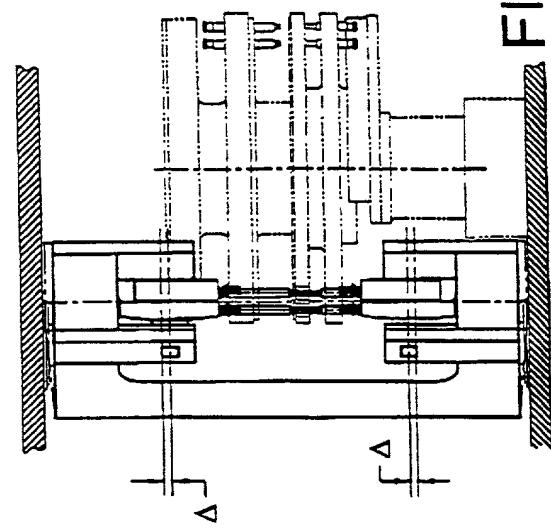
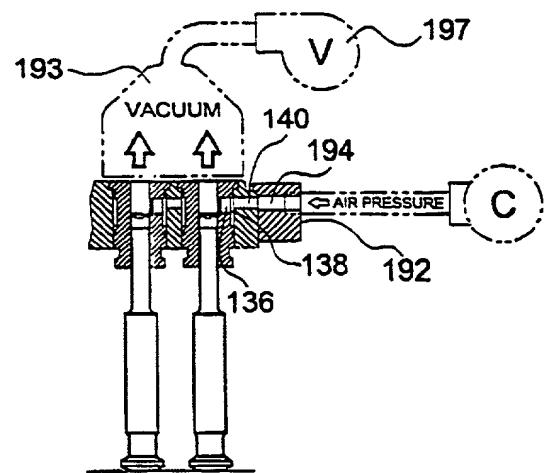
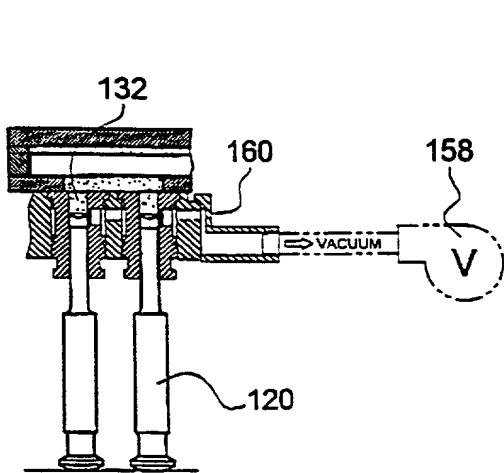
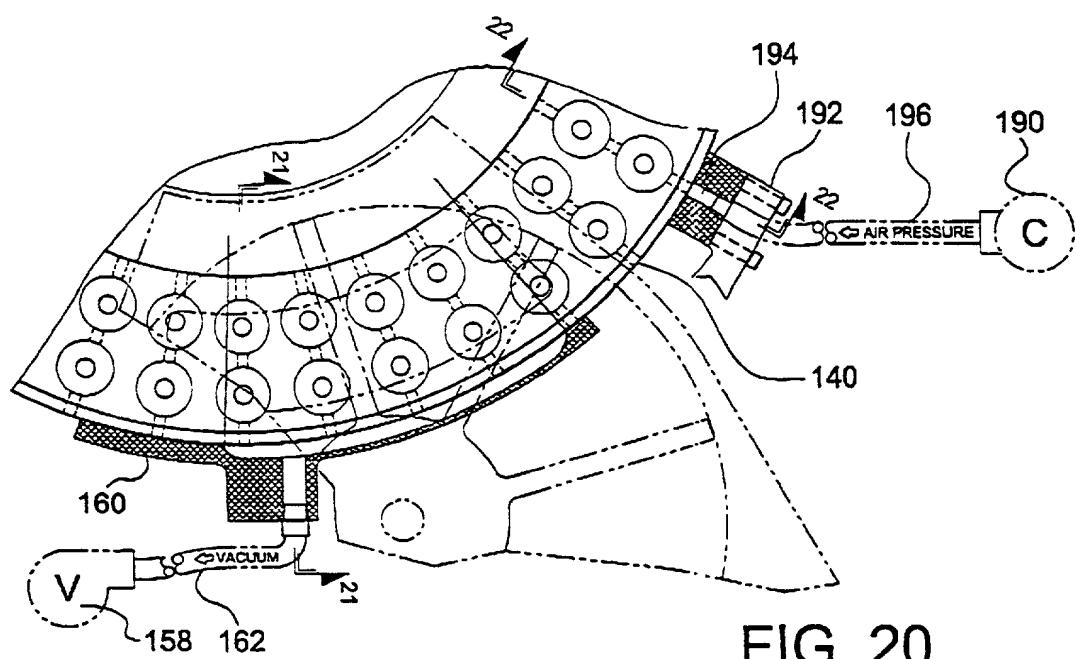


FIG. 19C



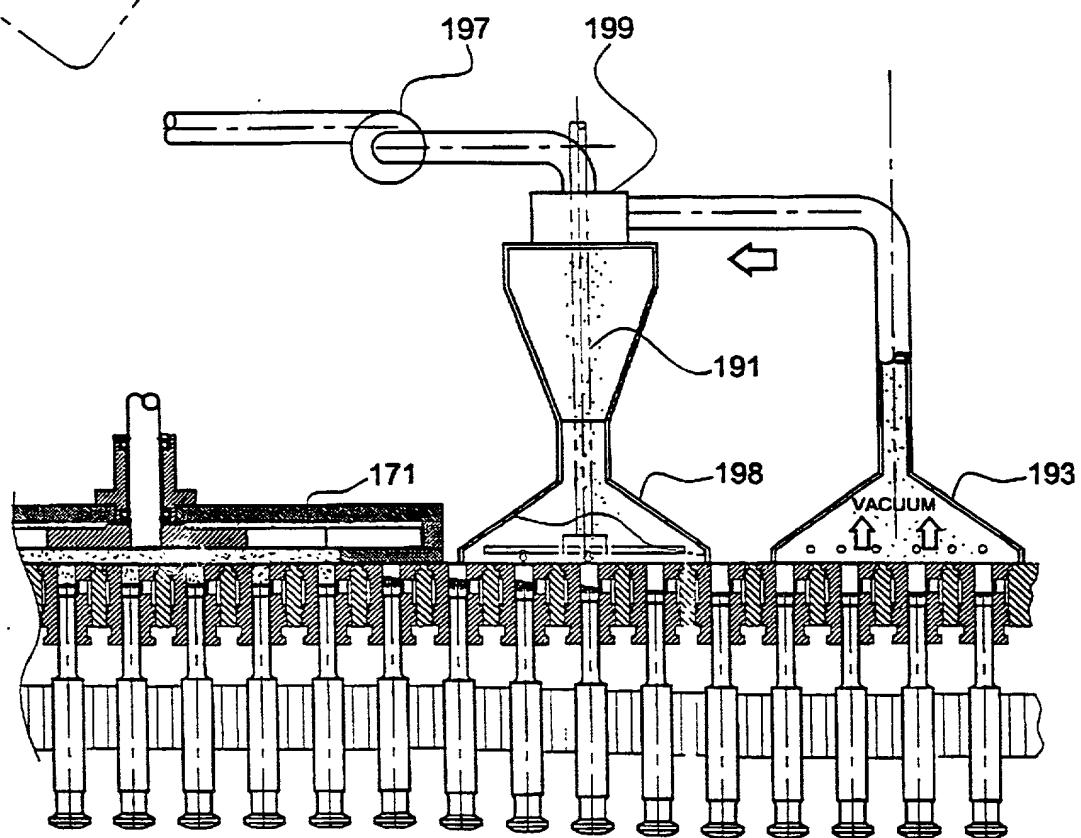
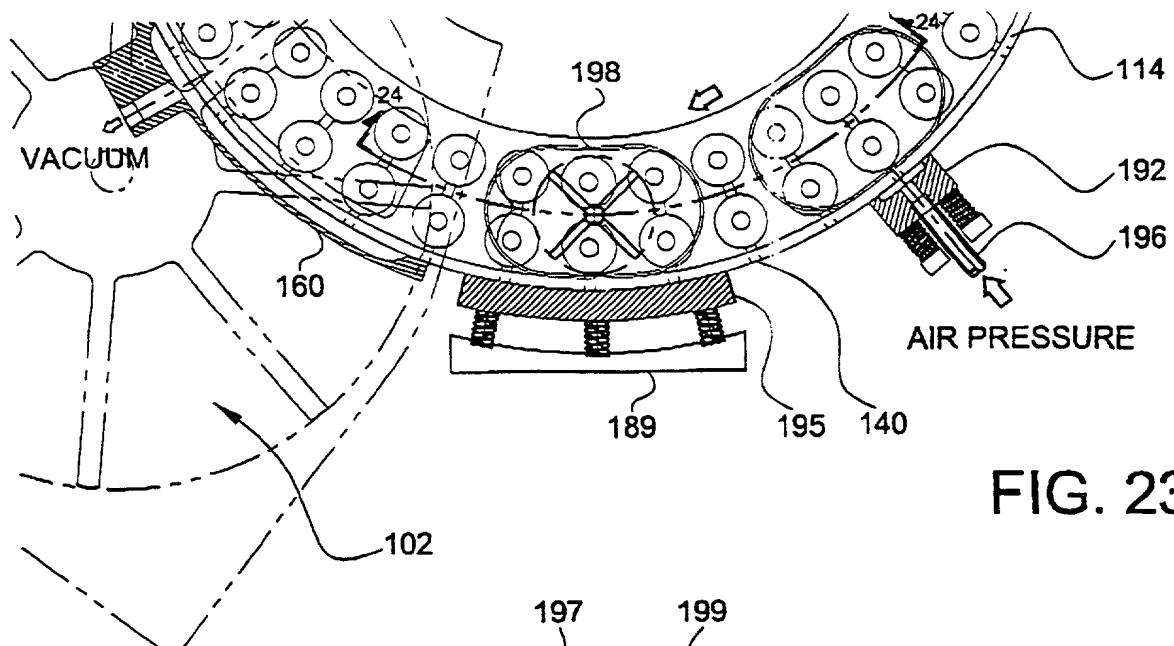
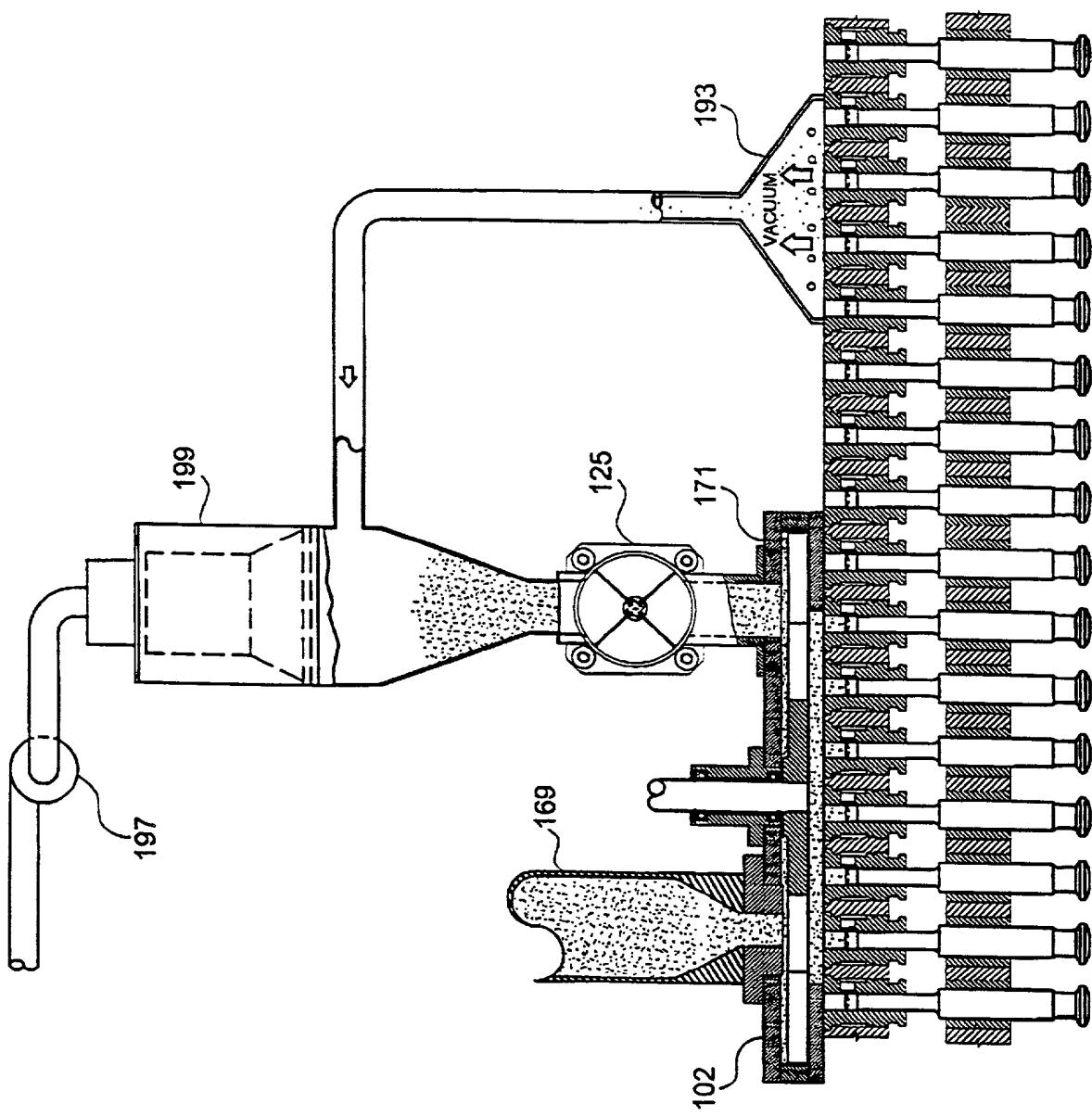


FIG. 25



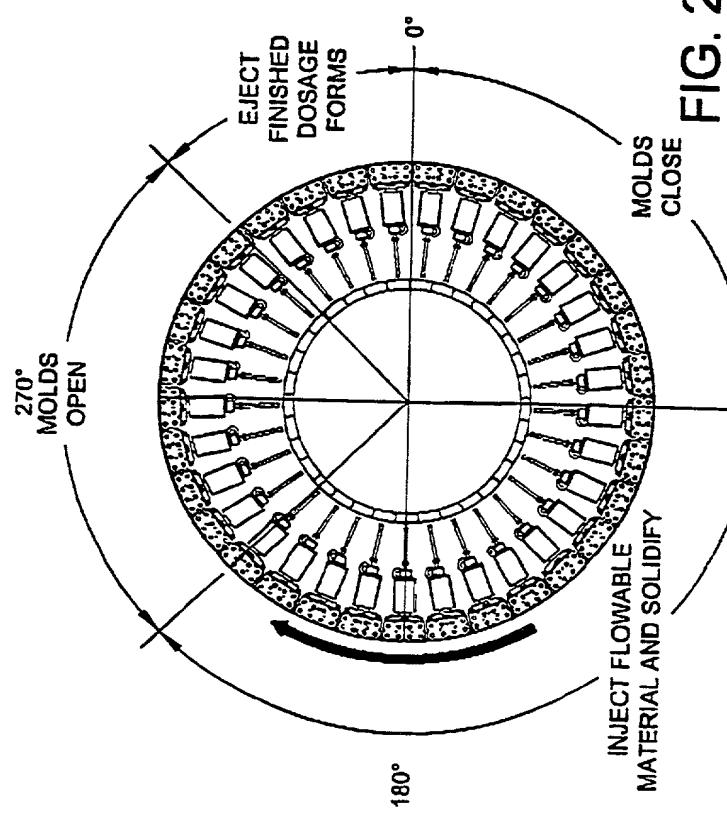


FIG. 26A

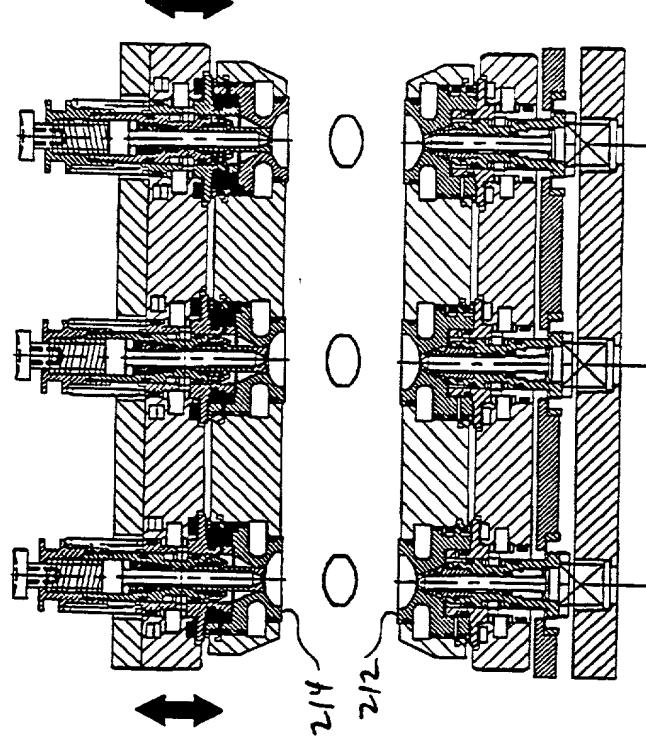


FIG. 26C

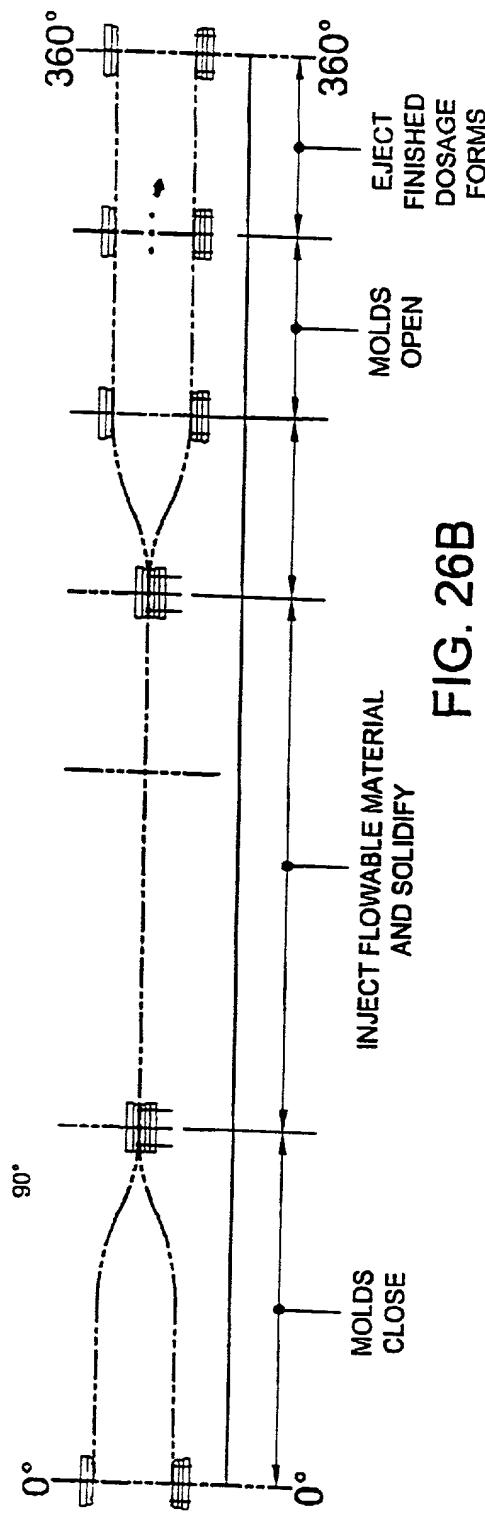


FIG. 26B

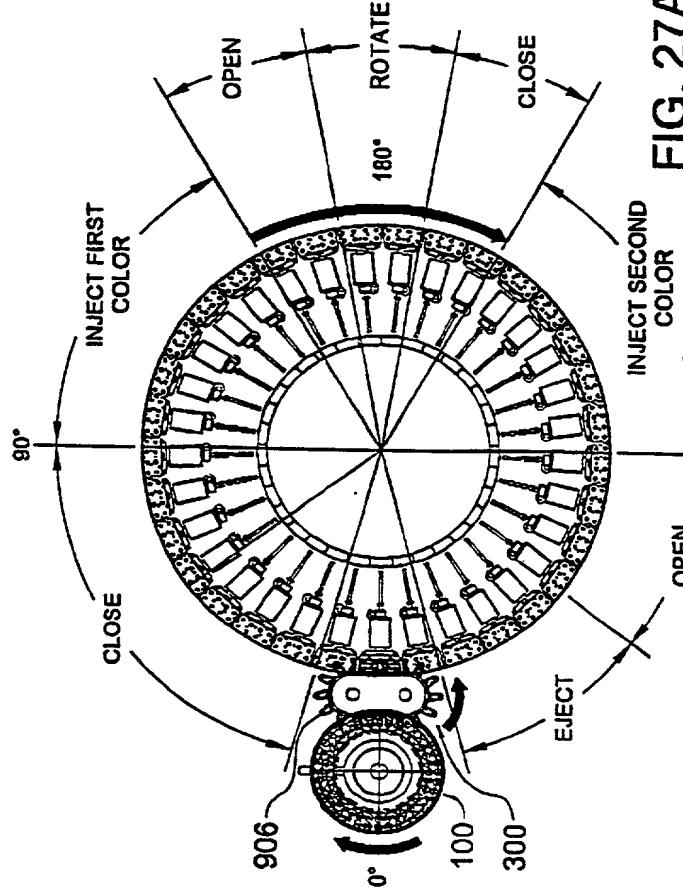


FIG. 27A

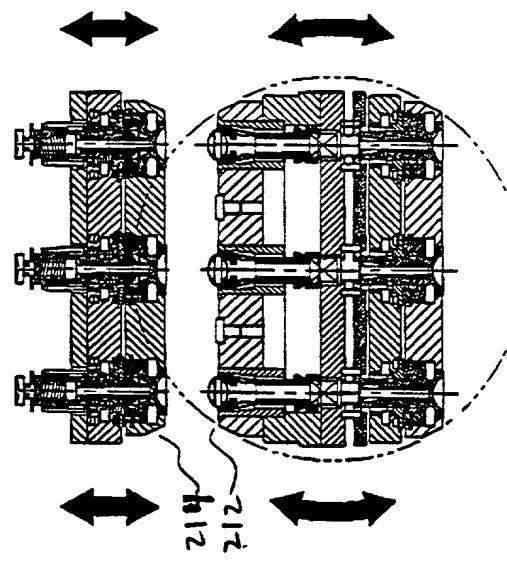


FIG. 27C

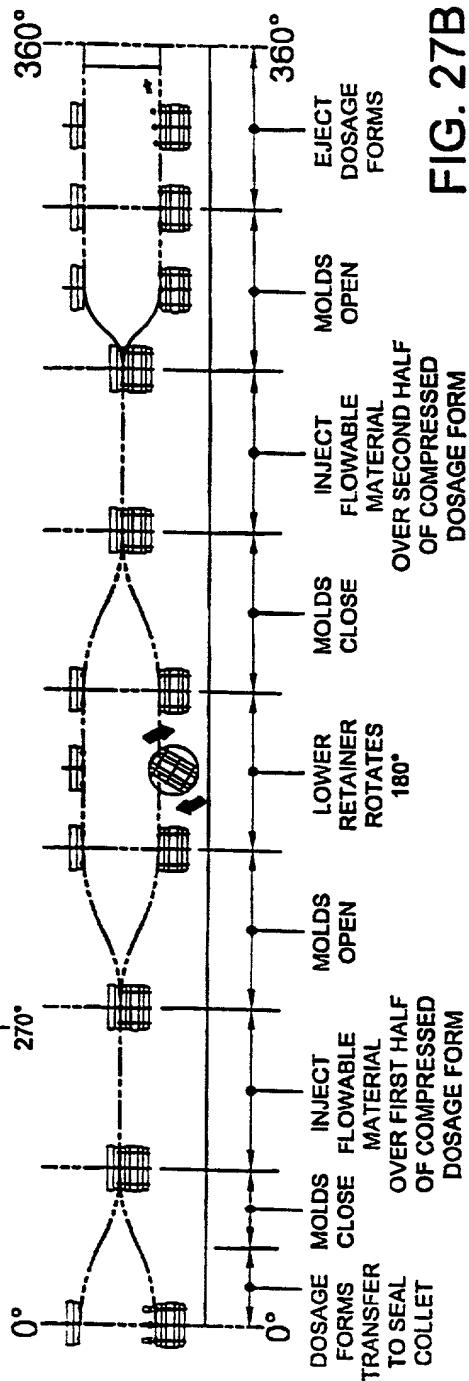


FIG. 27B

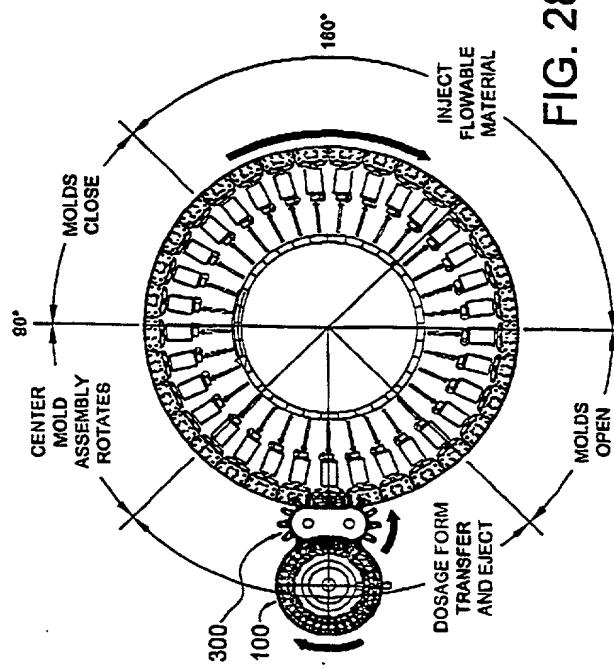


FIG. 28A

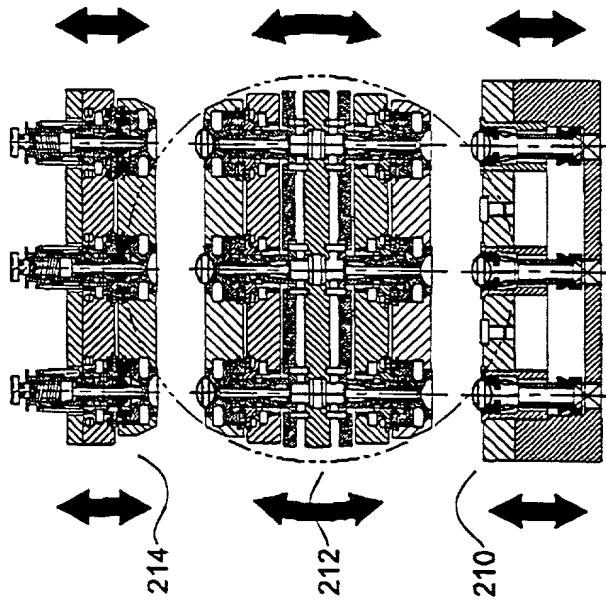


FIG. 28C (SECOND REVOLUTION)

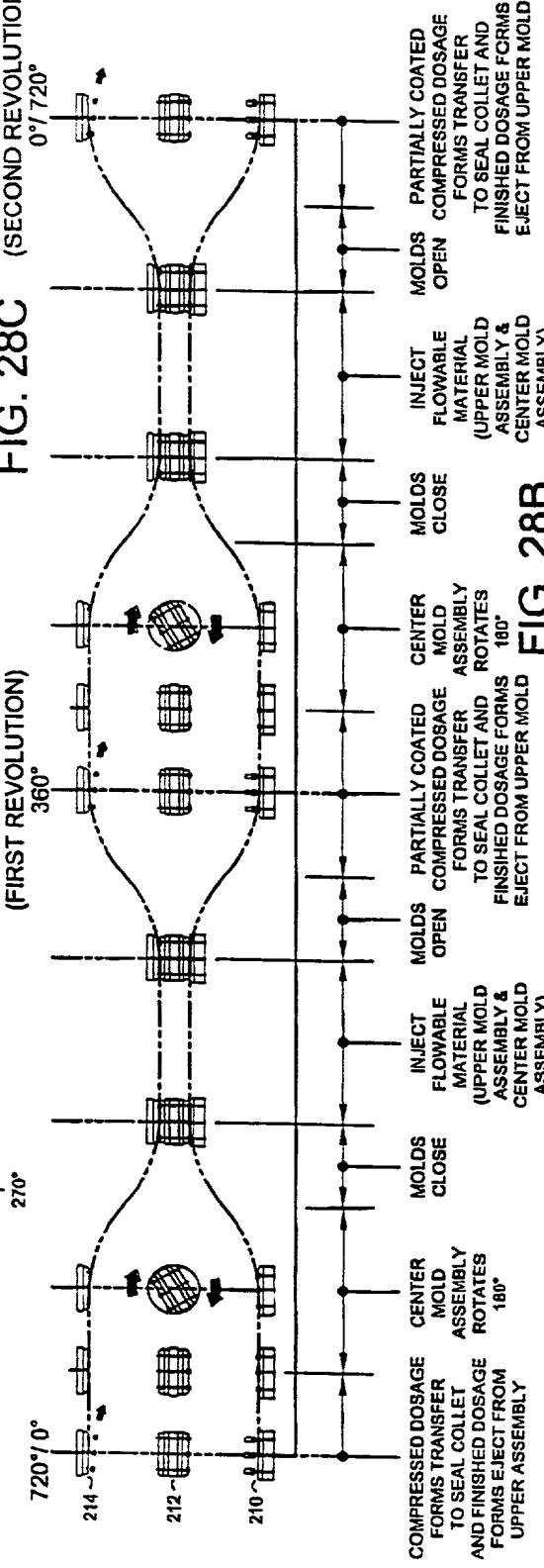


FIG. 28B

COMPRESSED DOSAGE FORMS TRANSFER TO SEAL COLLET AND FINISHED DOSAGE FORMS EJECT FROM UPPER MOLD ASSEMBLY

INJECT FLOWABLE MATERIAL (UPPER MOLD ASSEMBLY & CENTER MOLD ASSEMBLY)

MOLDS CLOSE

MOLDS OPEN

PARTIALLY COATED

COMRESSED DOSAGE FORMS TRANSFER TO SEAL COLLET AND FINISHED DOSAGE FORMS EJECT FROM UPPER MOLD ASSEMBLY

INJECT FLOWABLE MATERIAL (UPPER MOLD ASSEMBLY & CENTER MOLD ASSEMBLY)

MOLDS CLOSE

MOLDS OPEN

PARTIALLY COATED

INJECT FLOWABLE MATERIAL (UPPER MOLD ASSEMBLY & CENTER MOLD ASSEMBLY)

MOLDS CLOSE

MOLDS OPEN

PARTIALLY COATED

COMRESSED DOSAGE FORMS TRANSFER TO SEAL COLLET AND FINISHED DOSAGE FORMS EJECT FROM UPPER MOLD ASSEMBLY

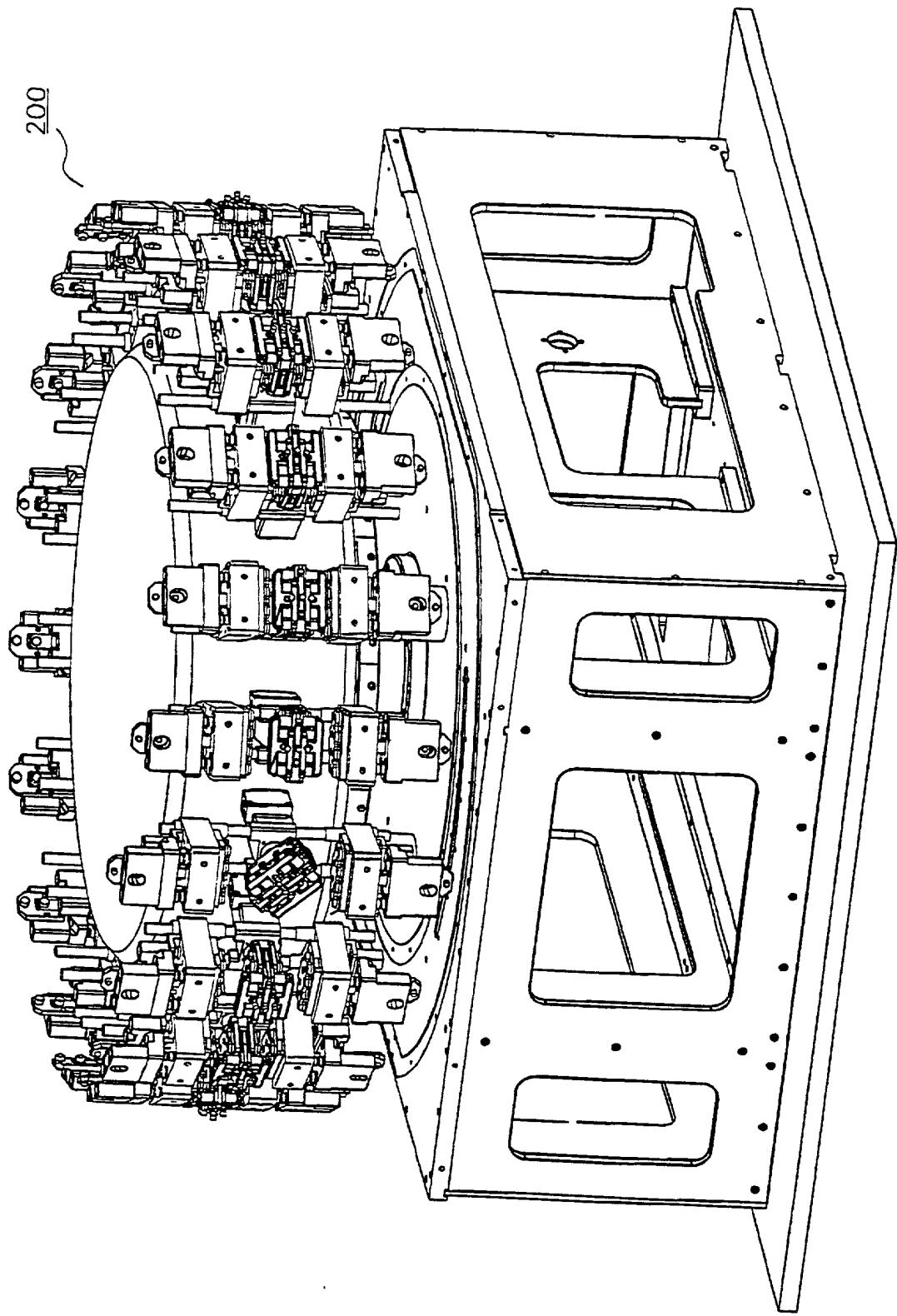
INJECT FLOWABLE MATERIAL (UPPER MOLD ASSEMBLY & CENTER MOLD ASSEMBLY)

MOLDS CLOSE

MOLDS OPEN

PARTIALLY COATED

FIG. 29



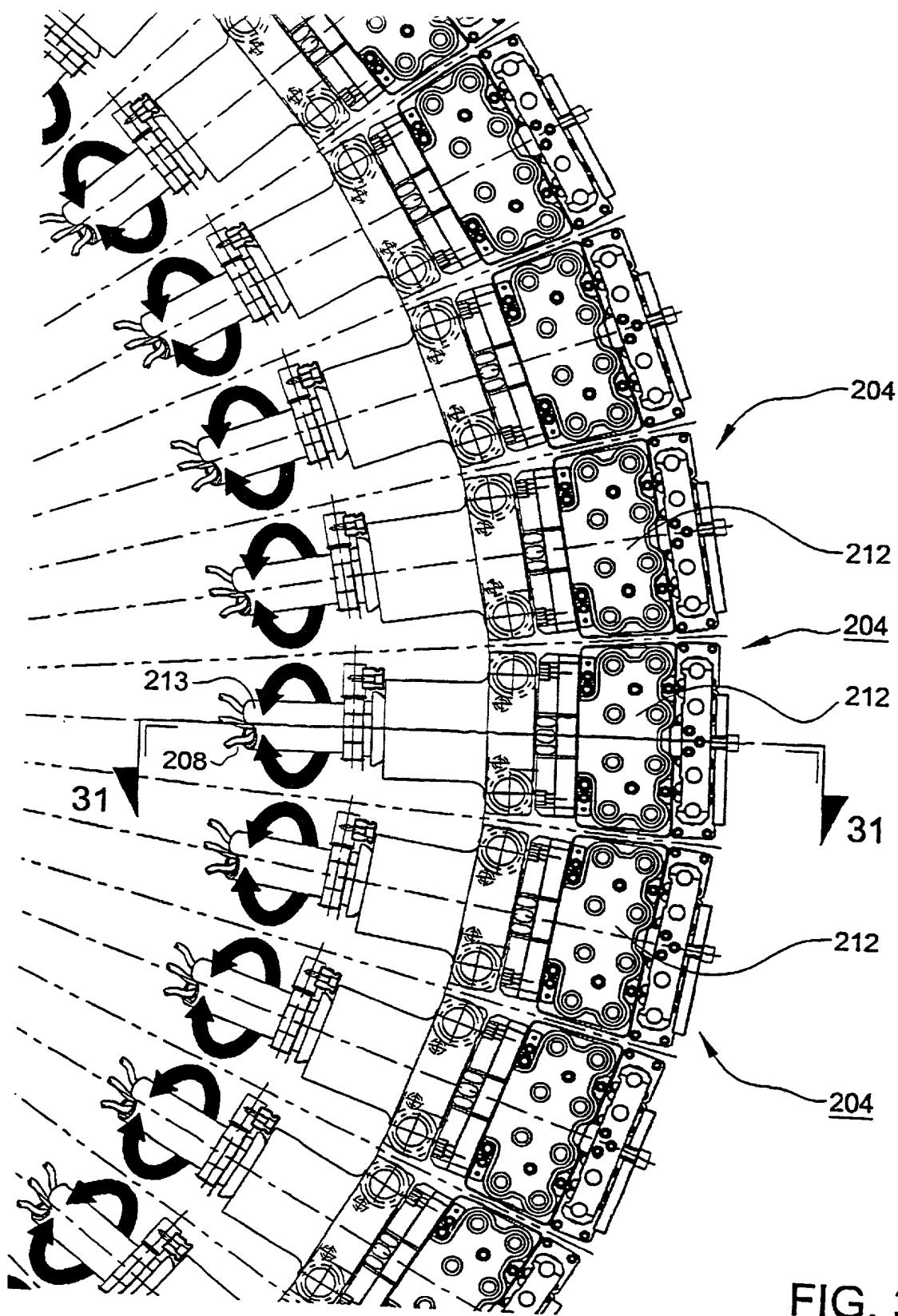


FIG. 30

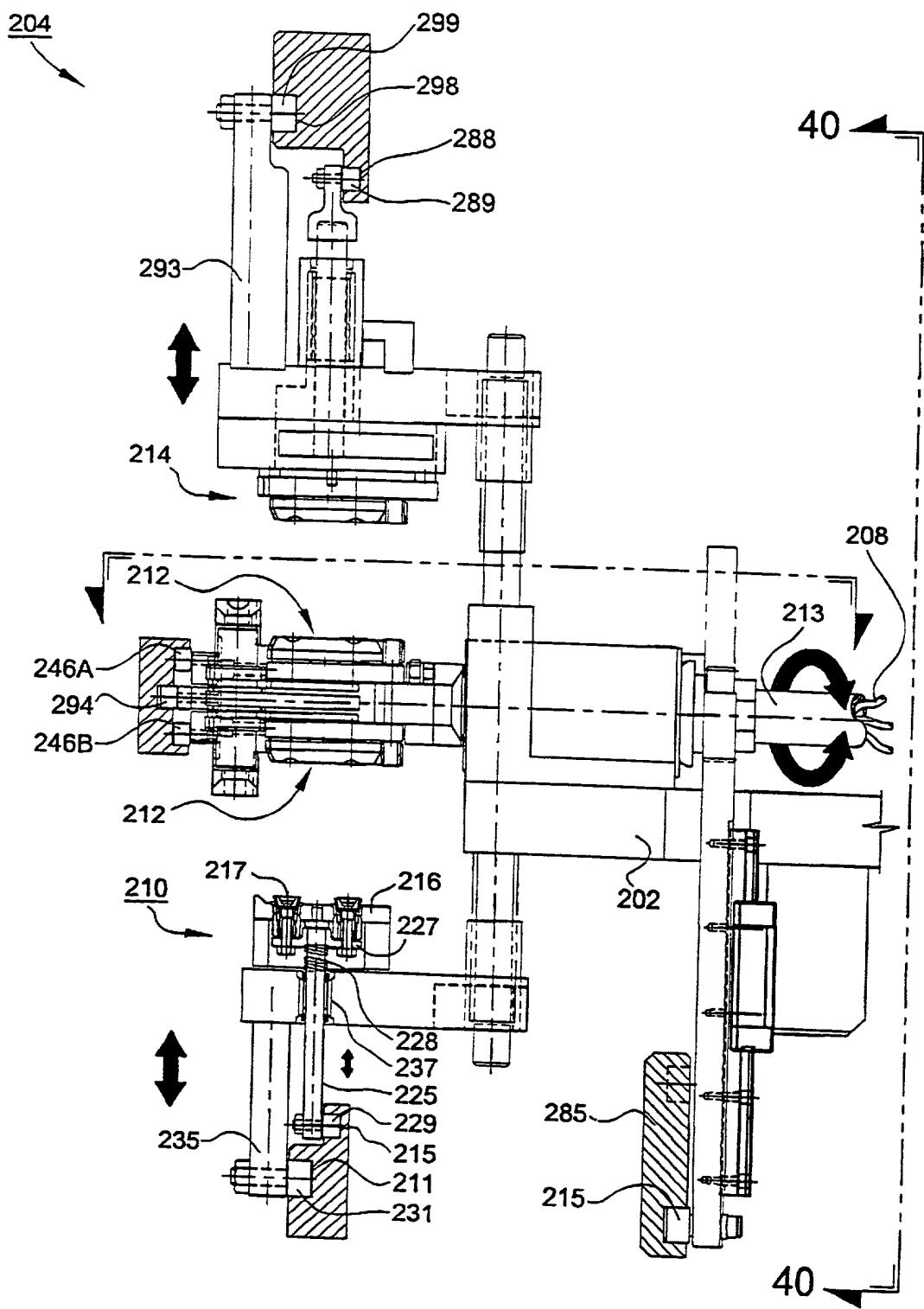


FIG. 31

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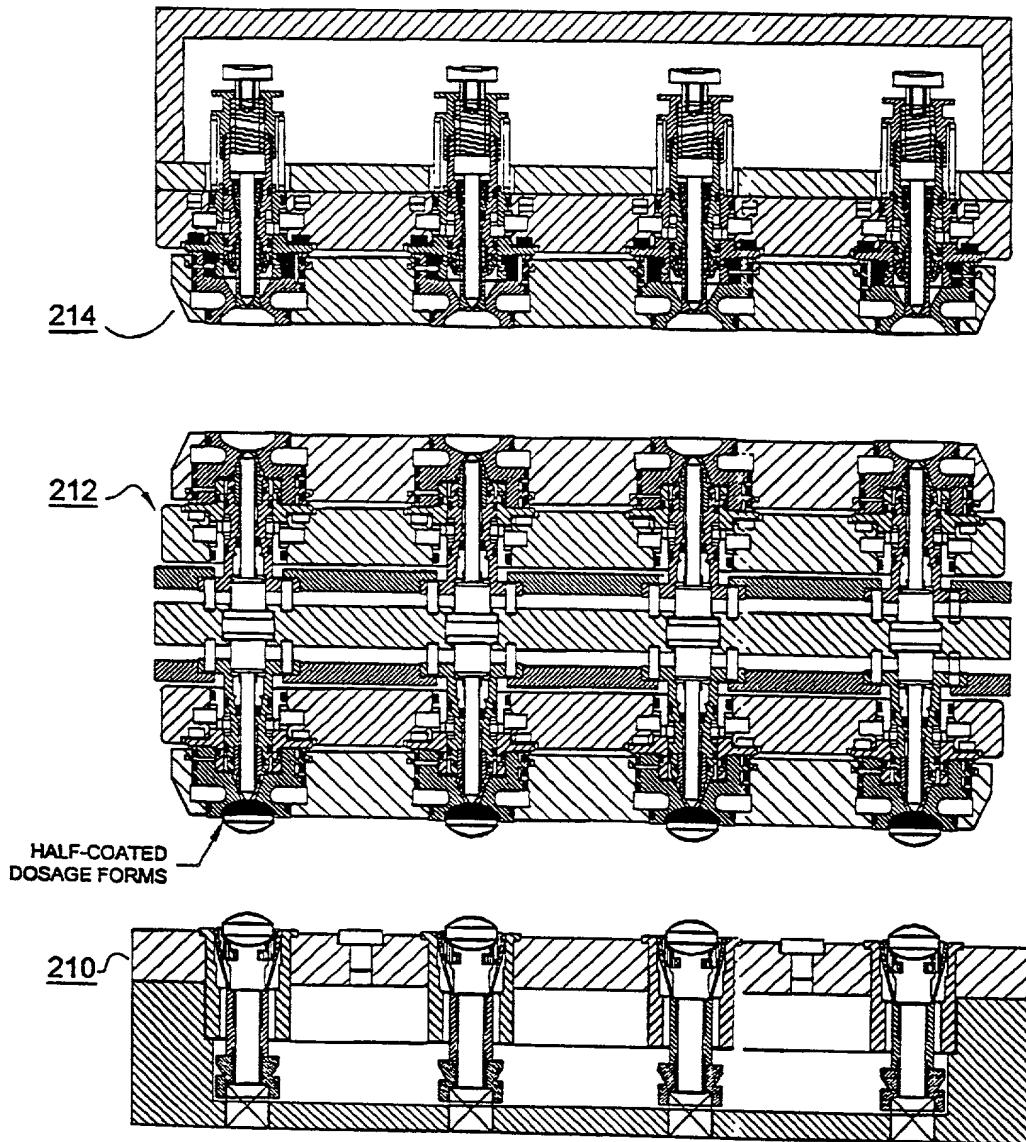
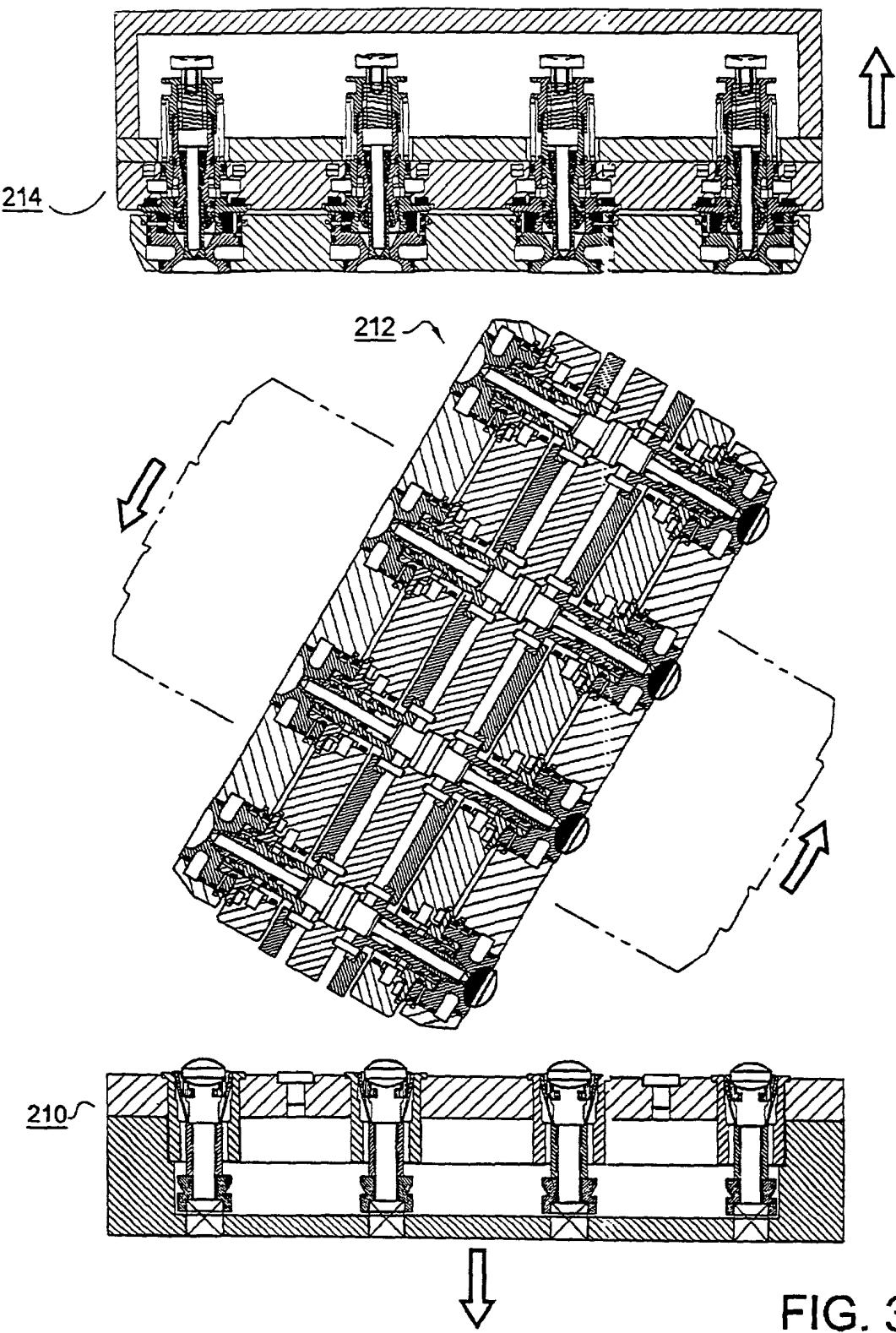


FIG. 32



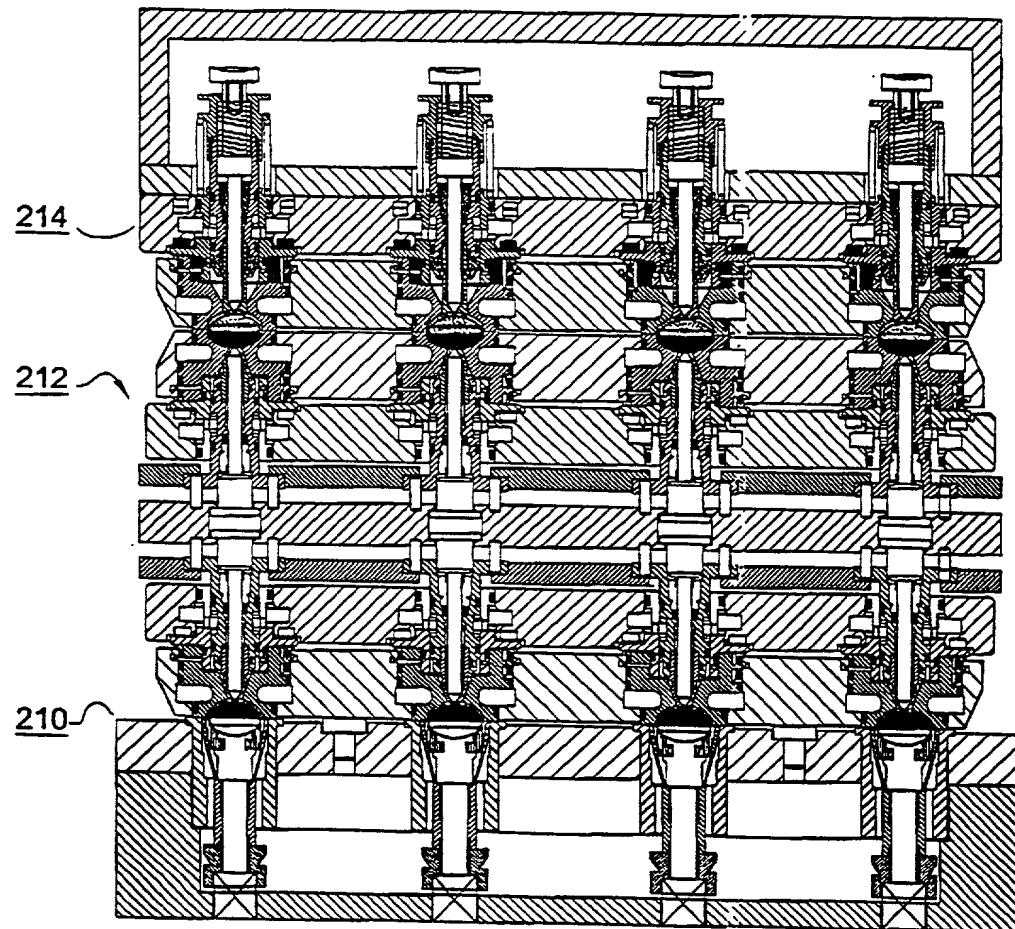


FIG. 34

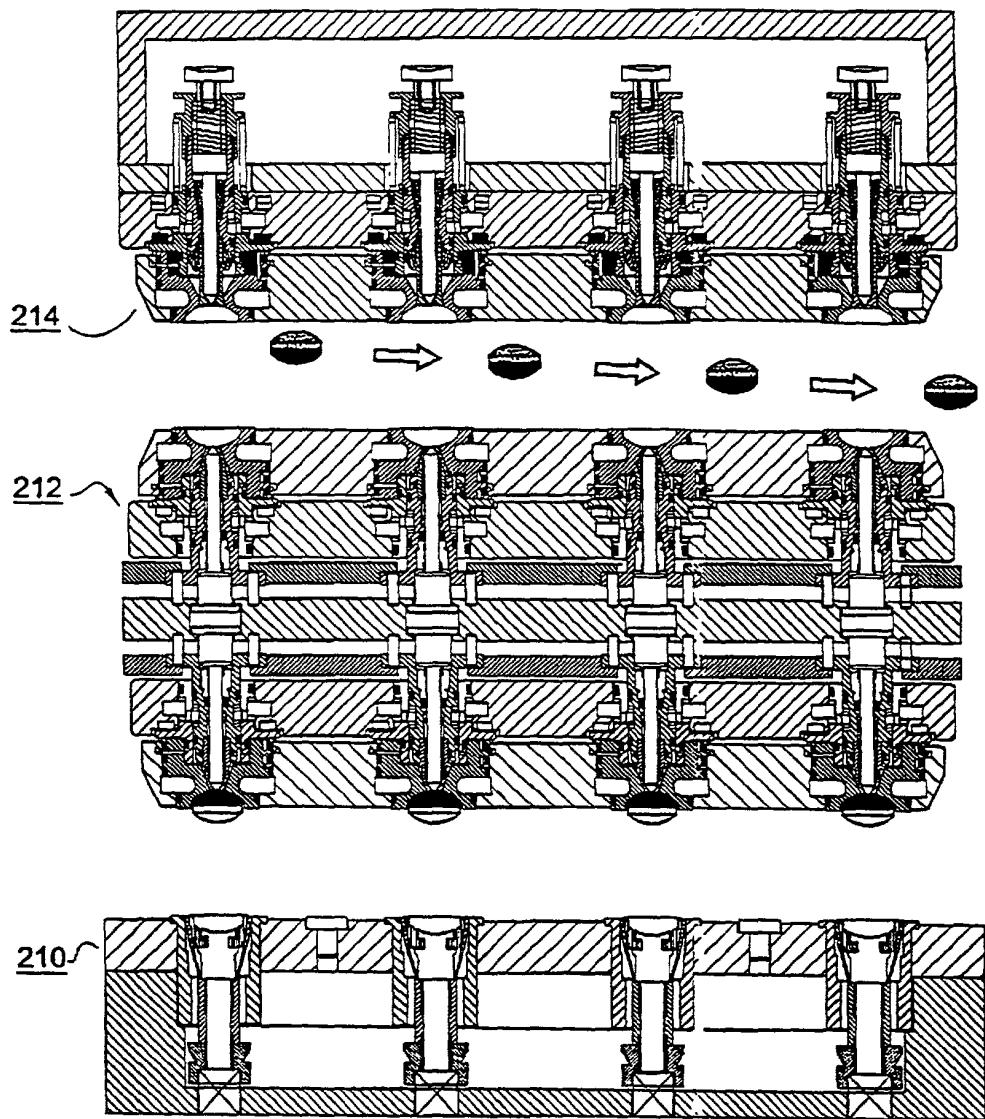


FIG. 35

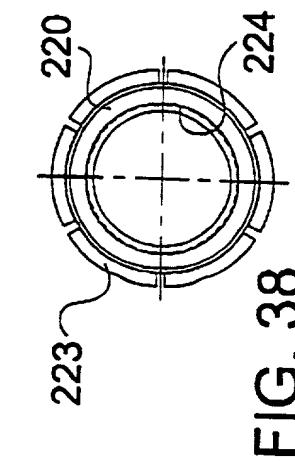


FIG. 38 224 FIG. 39

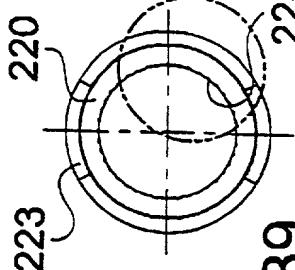
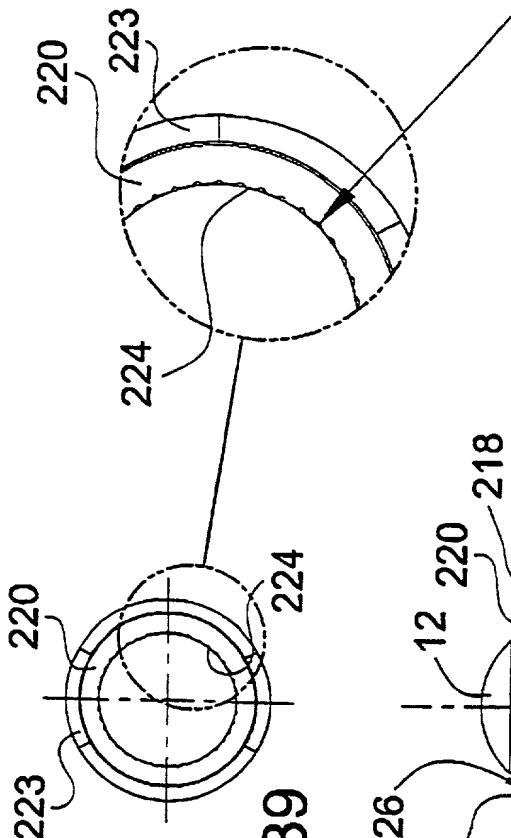


FIG. 39 224



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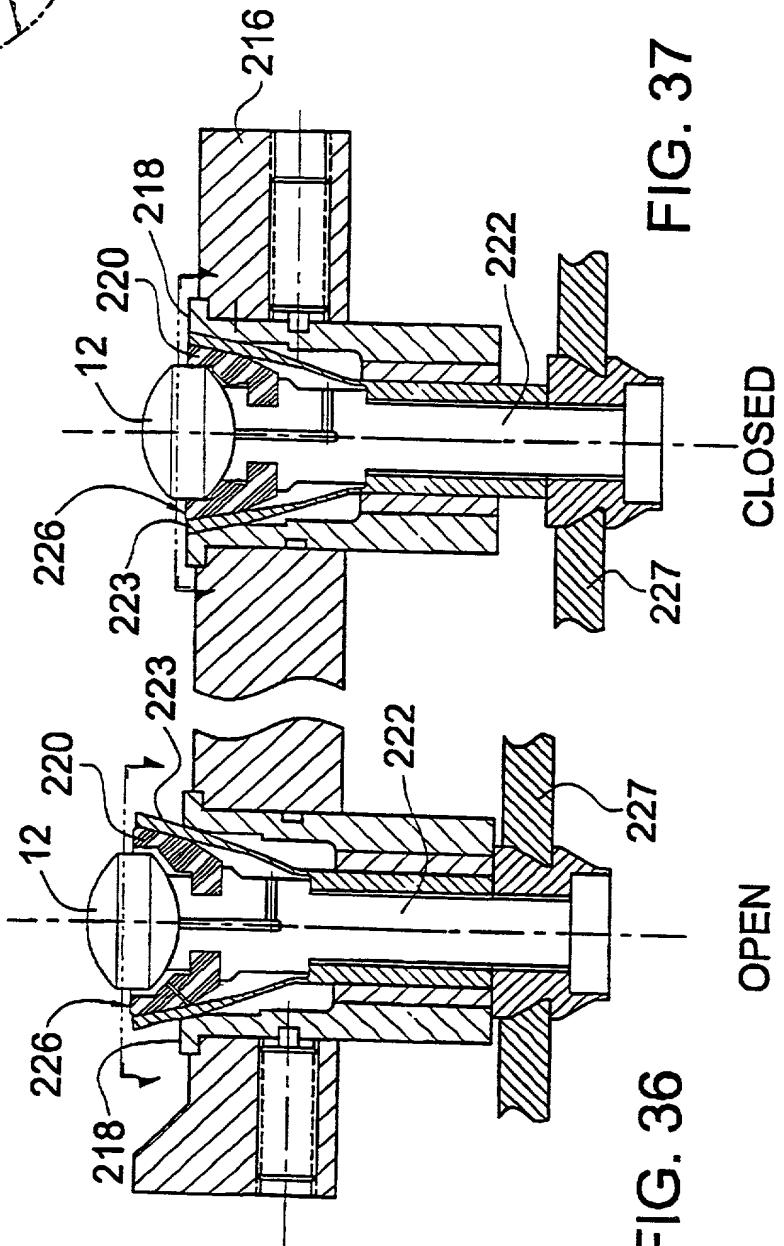


FIG. 36

CLOSED

FIG. 37

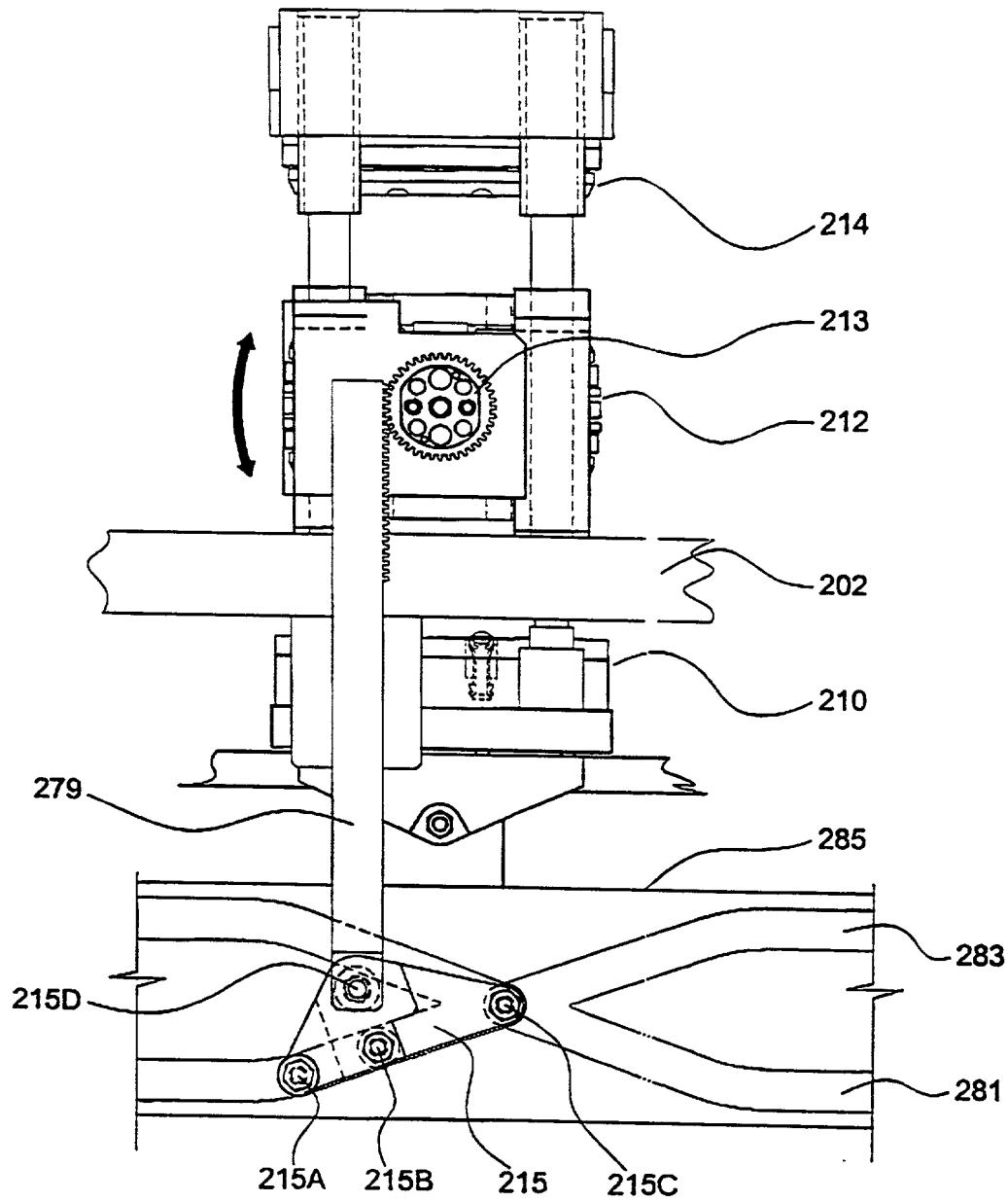


FIG. 40

FIG. 41

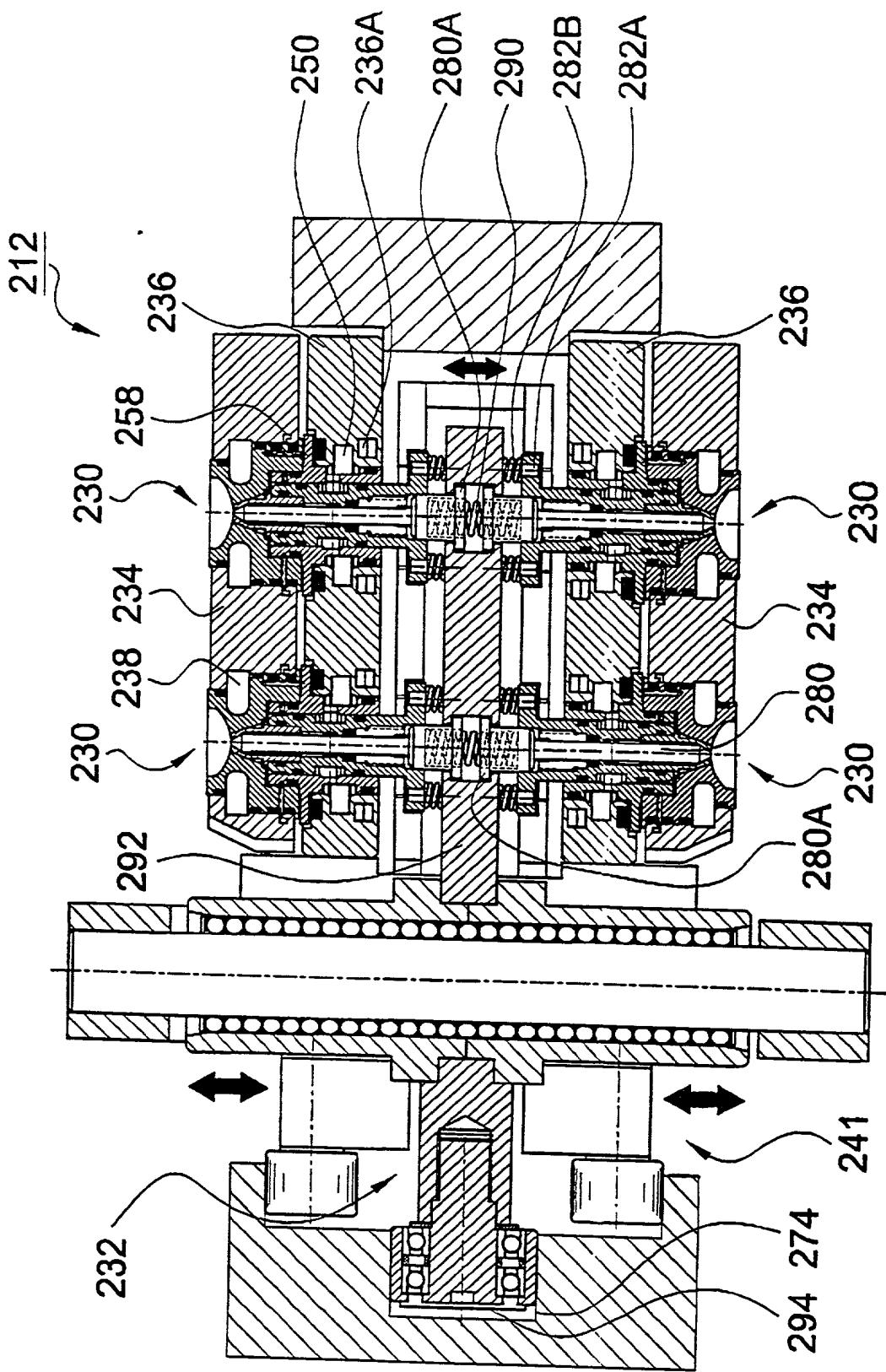
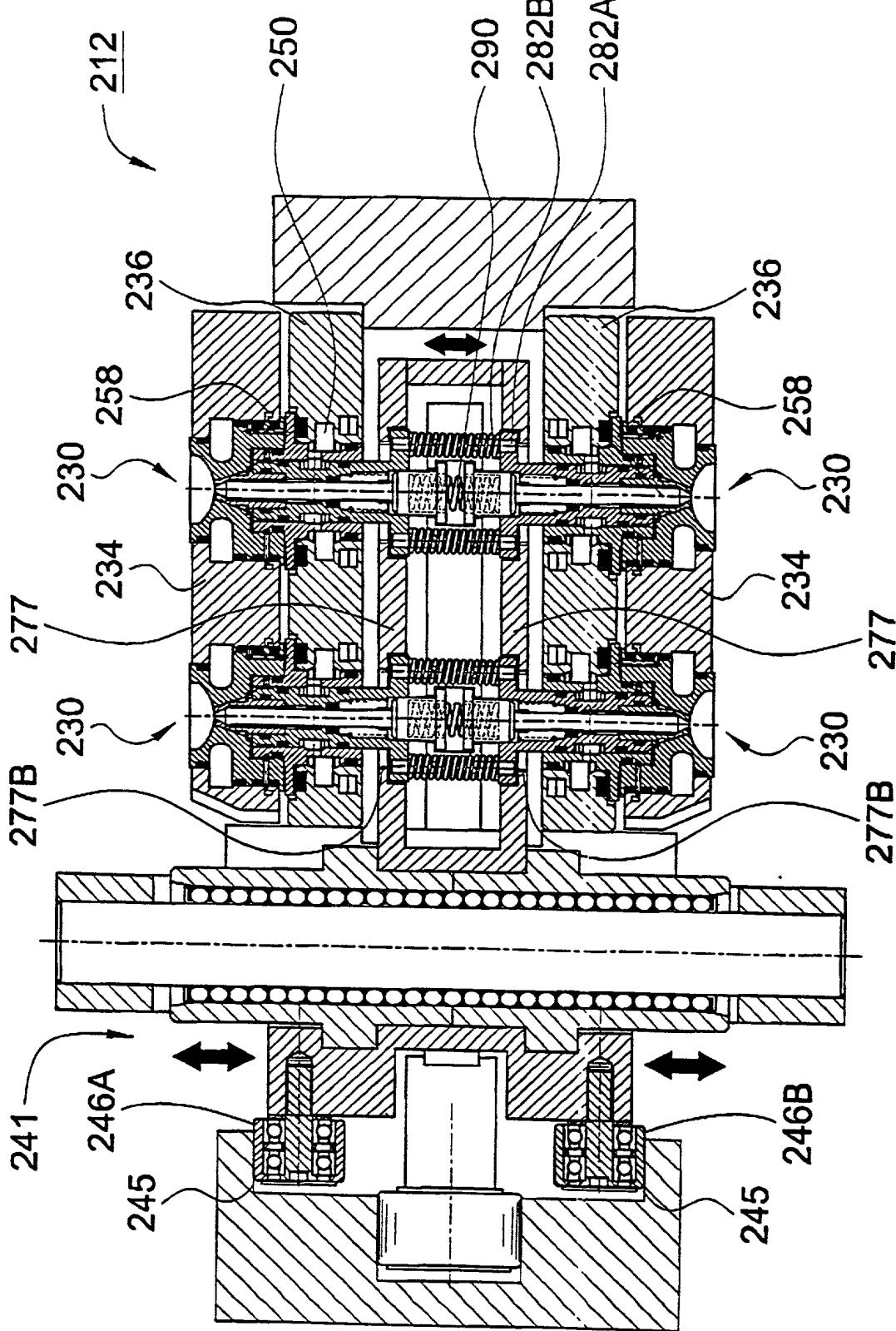


FIG. 42



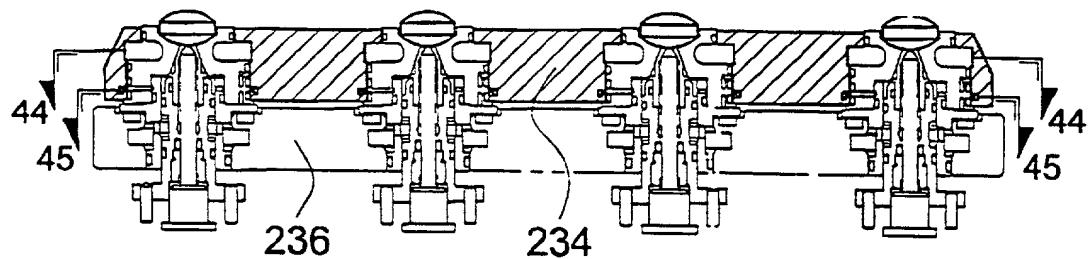


FIG. 43

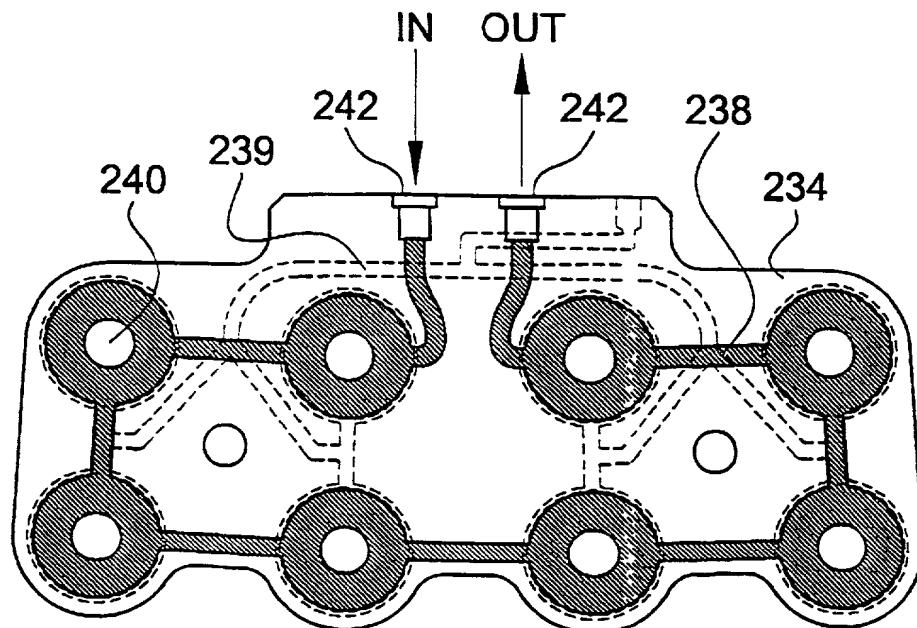


FIG. 44

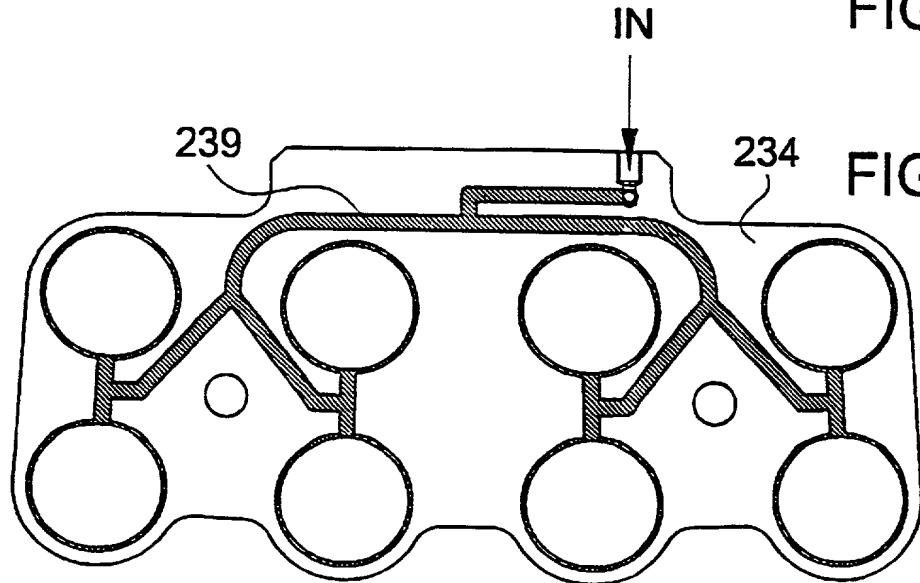
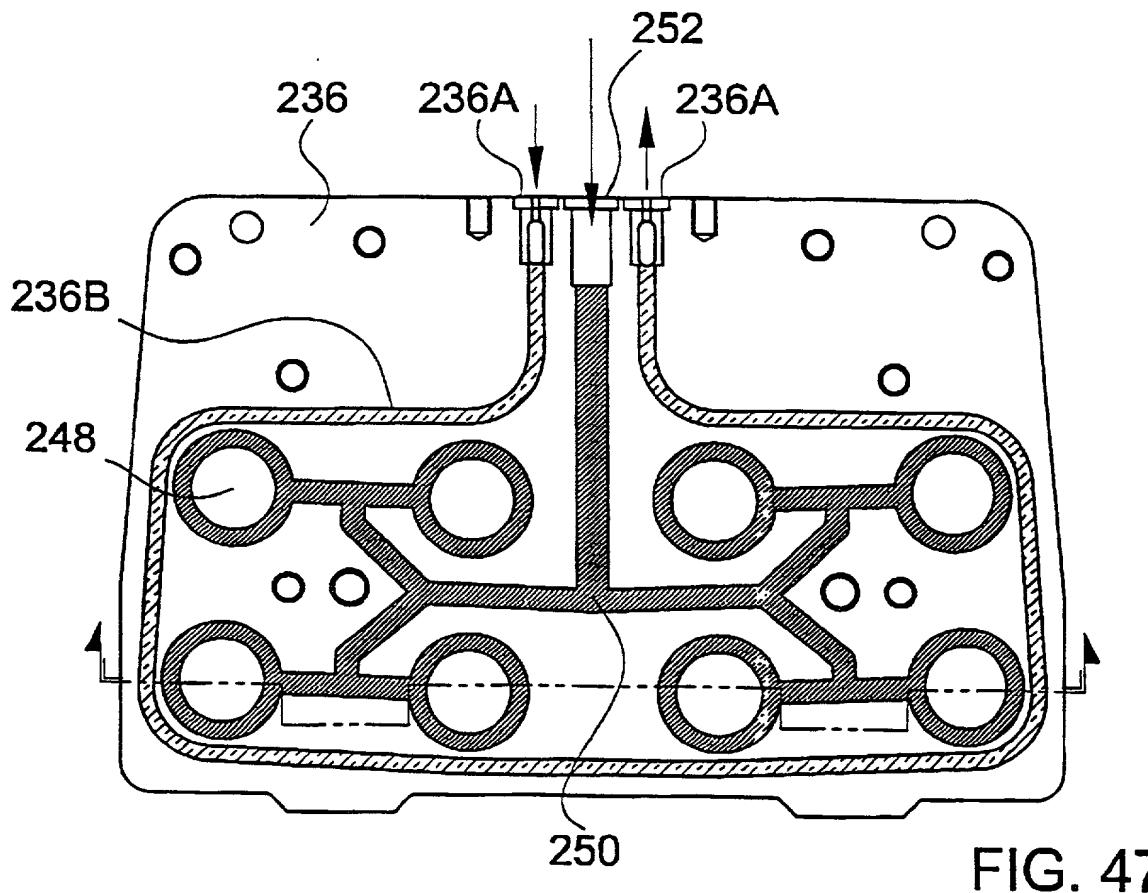
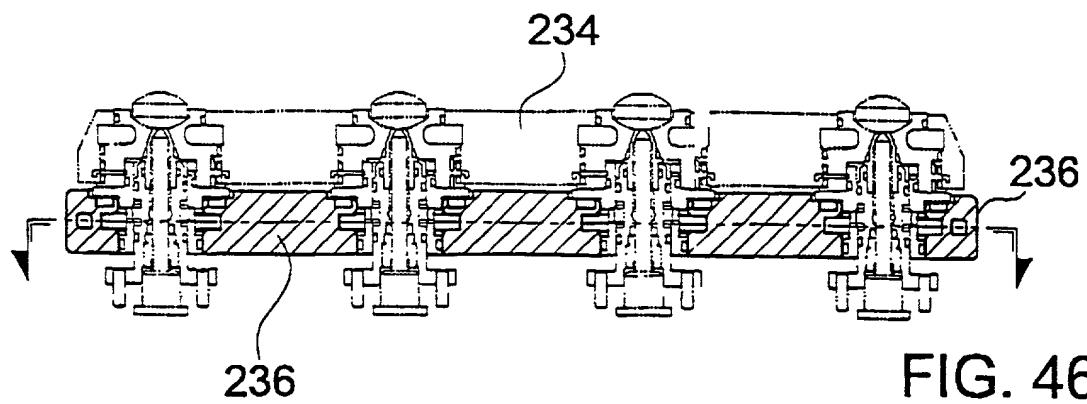
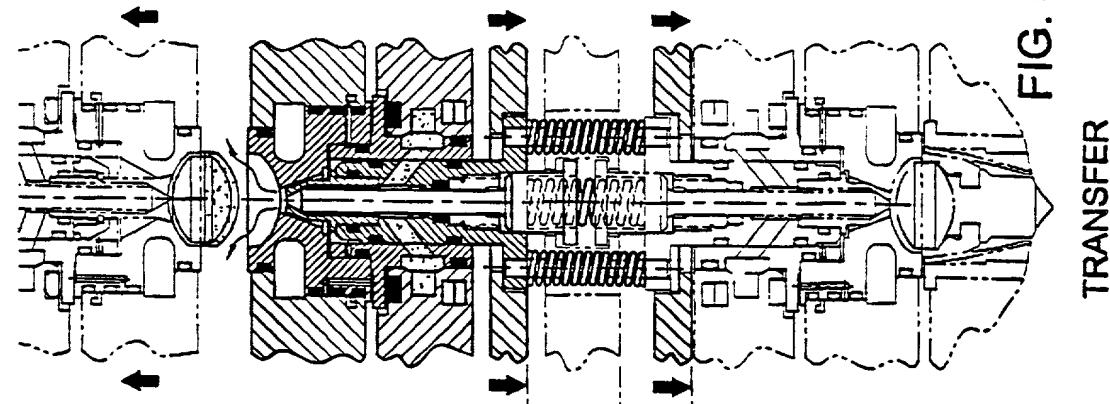
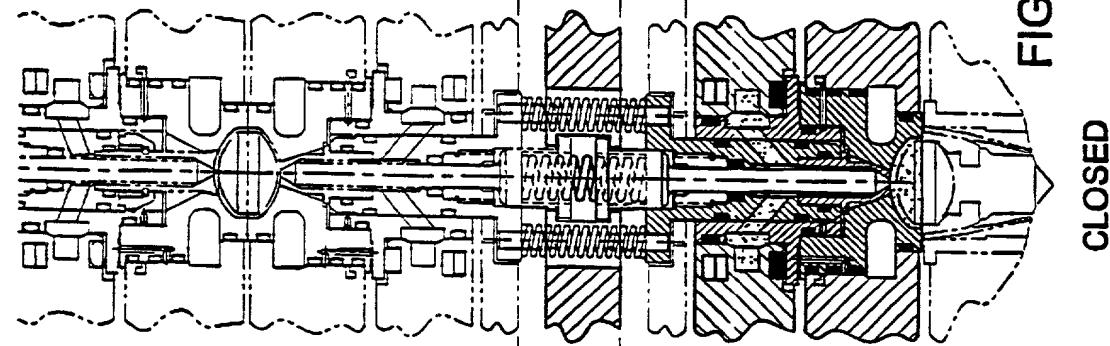
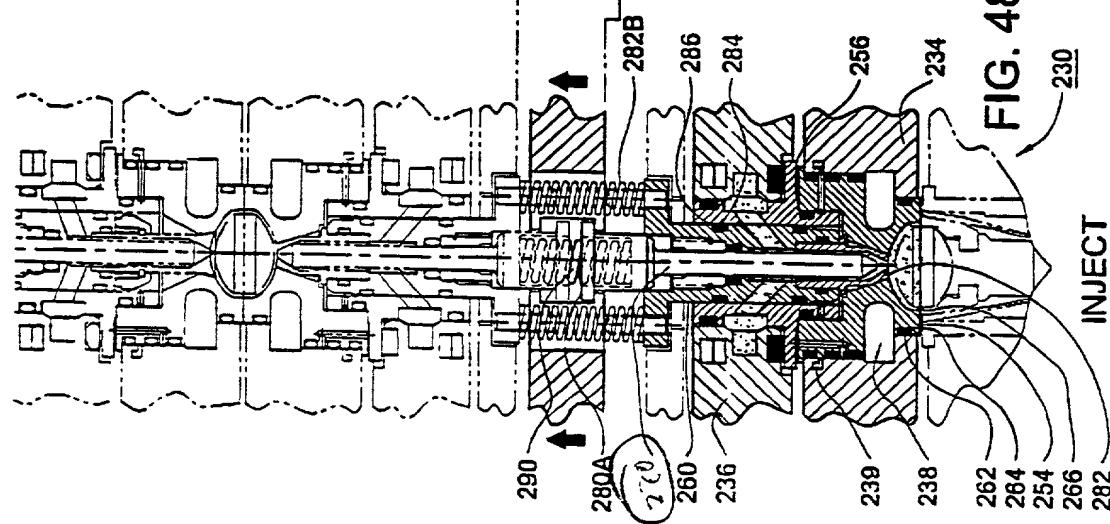


FIG. 45



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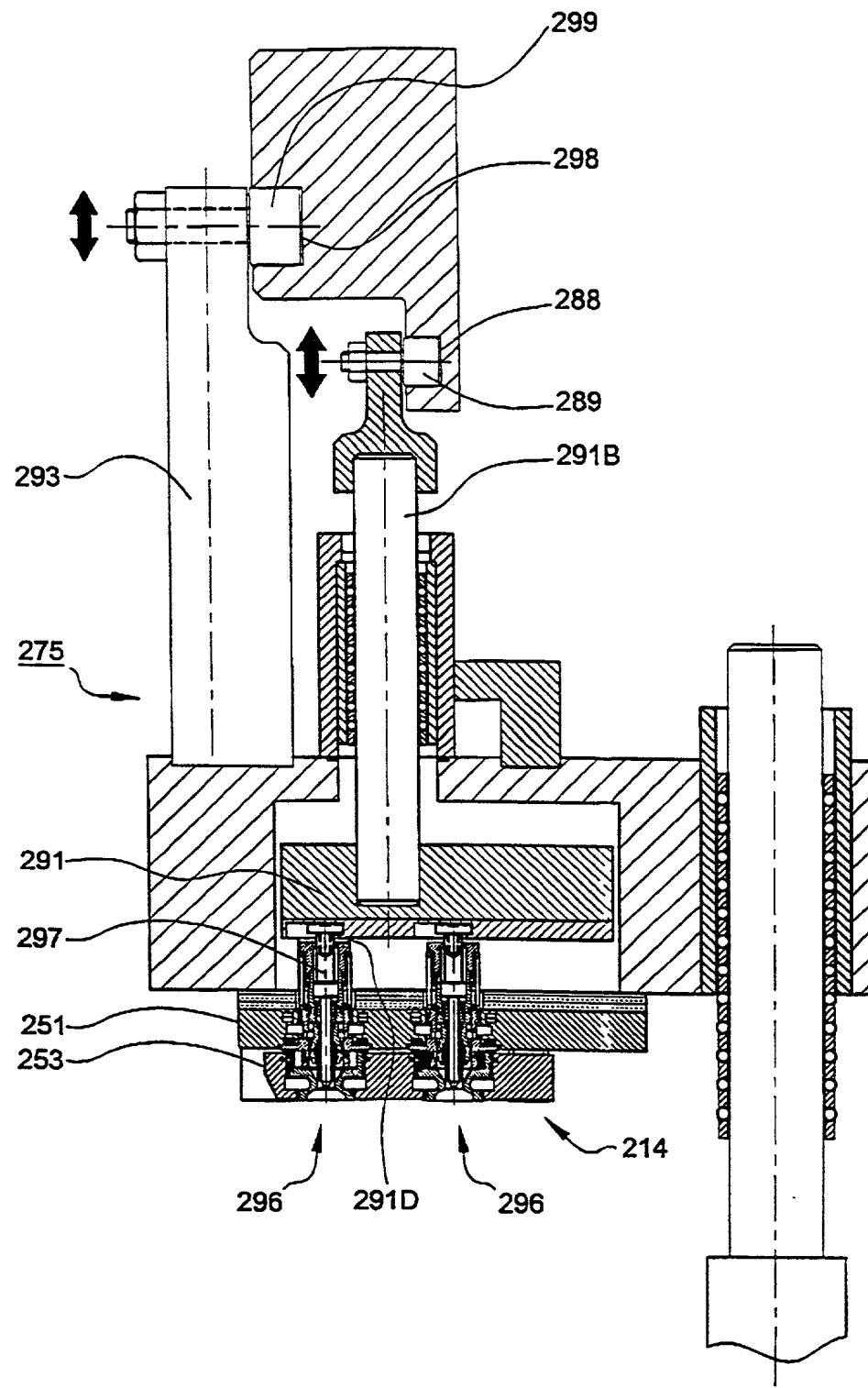


FIG. 51

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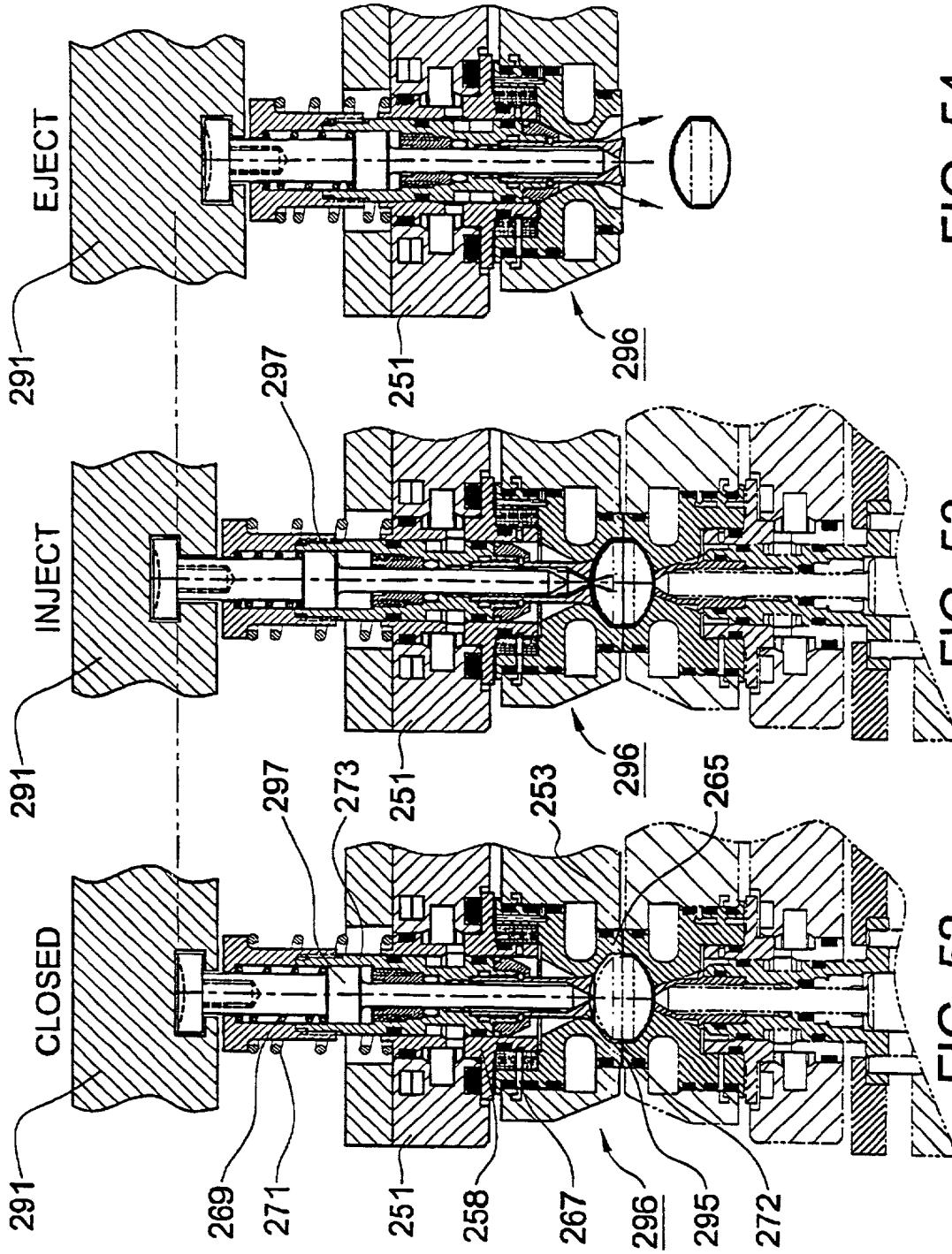


FIG. 54

FIG. 53

FIG. 52

HOT CYCLE

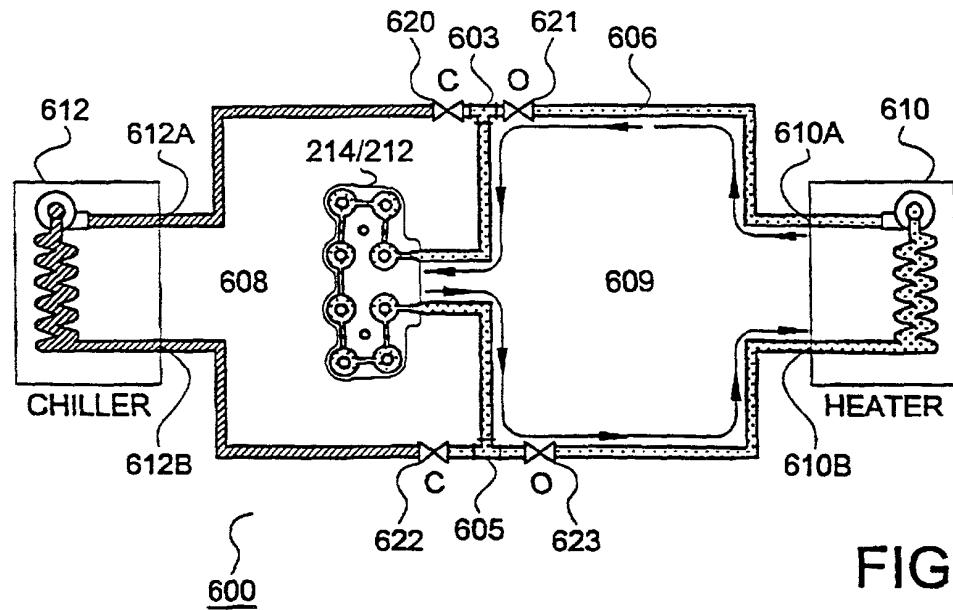


FIG. 55

COLD CYCLE

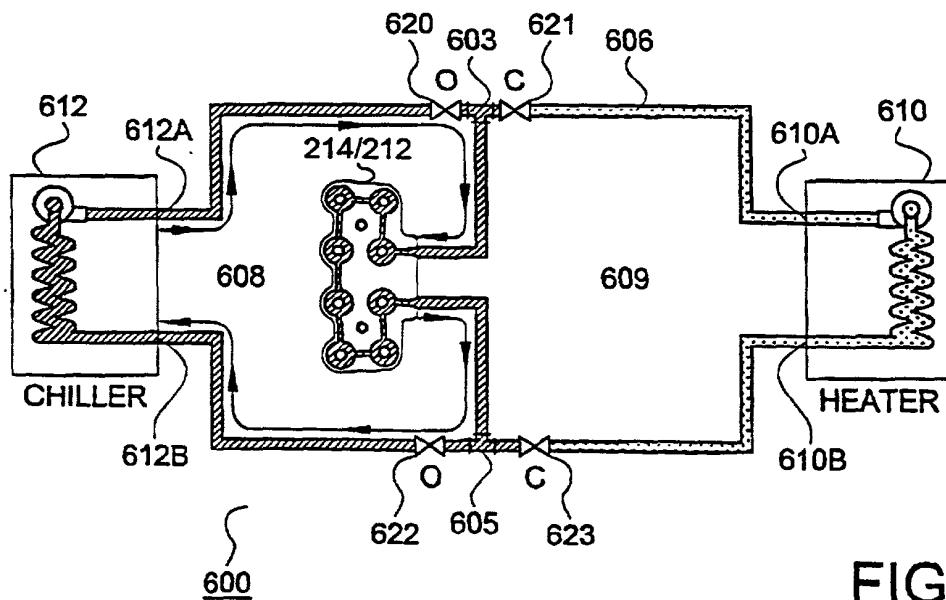


FIG. 56

O= VALVE OPEN
C= VALVE CLOSED

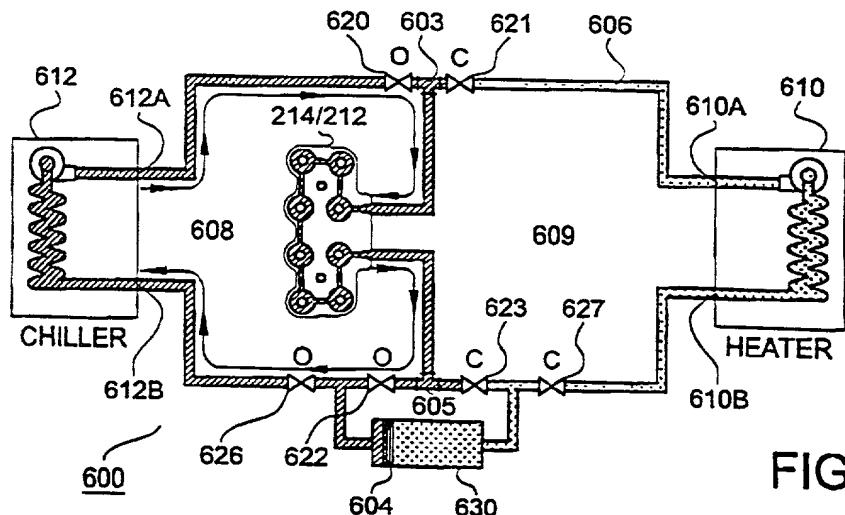


FIG. 57

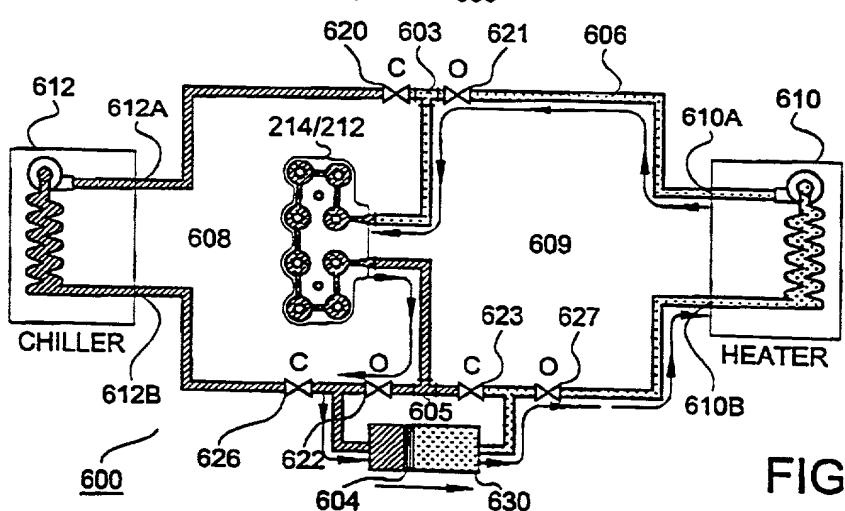


FIG. 58

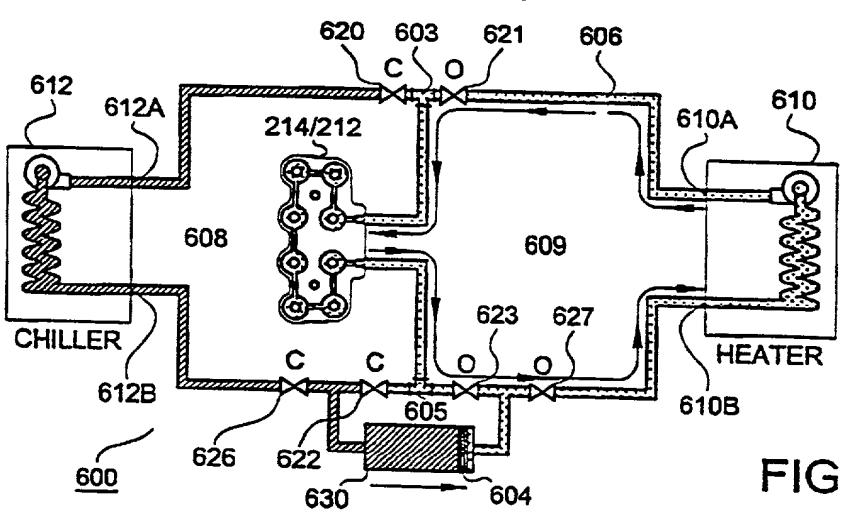


FIG. 59

O= VALVE OPEN
C= VALVE CLOSED

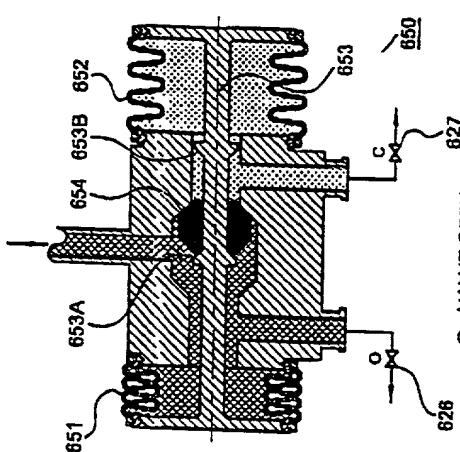
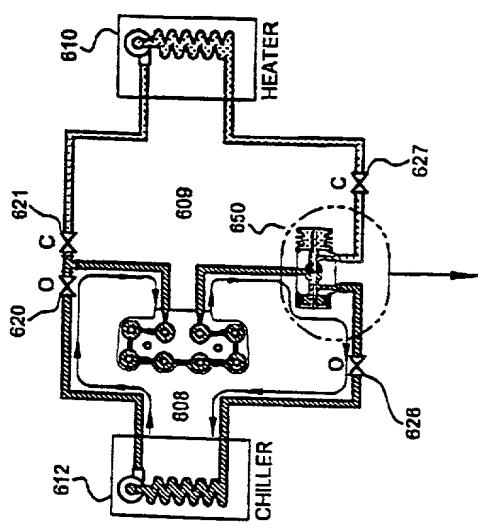


FIG. 60

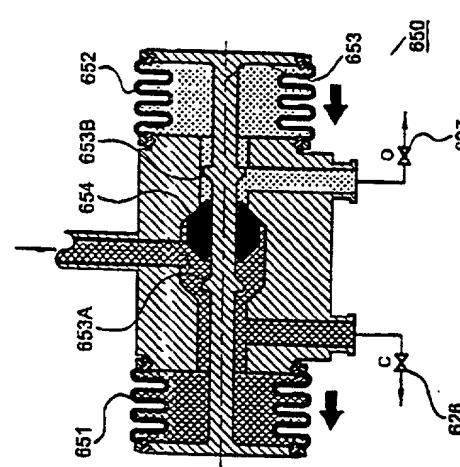
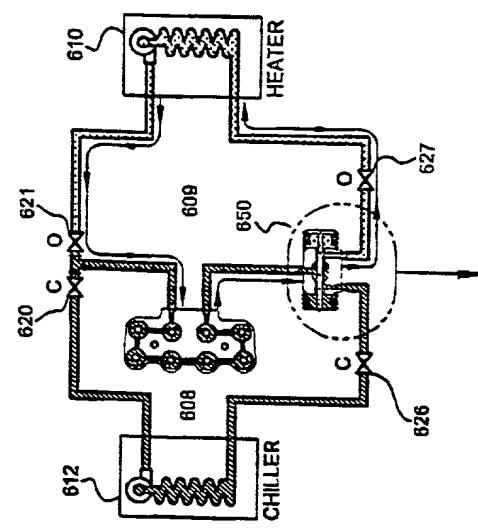


FIG. 61

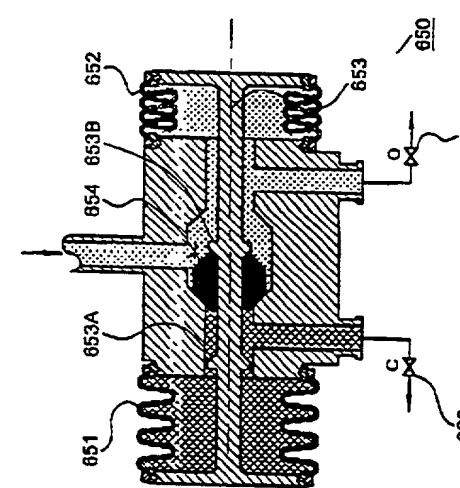
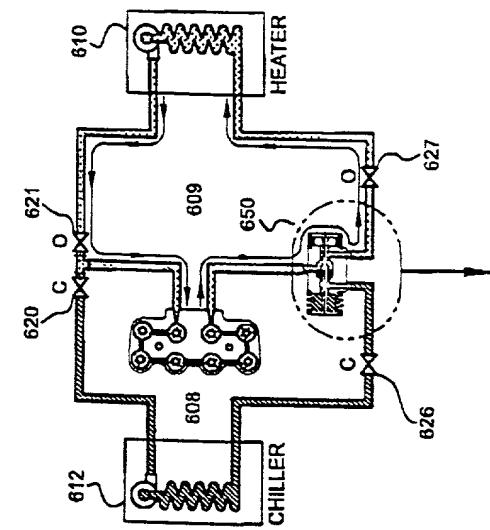


FIG. 62

FIG. 65

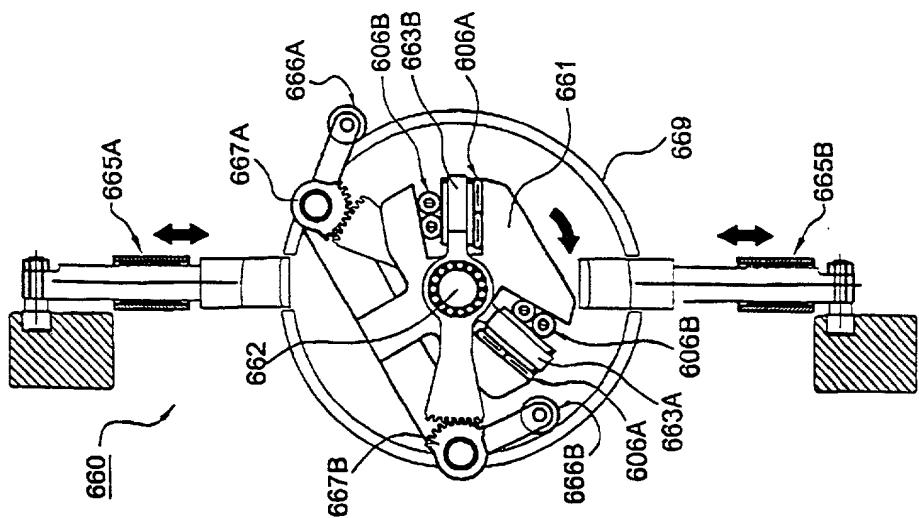


FIG. 64

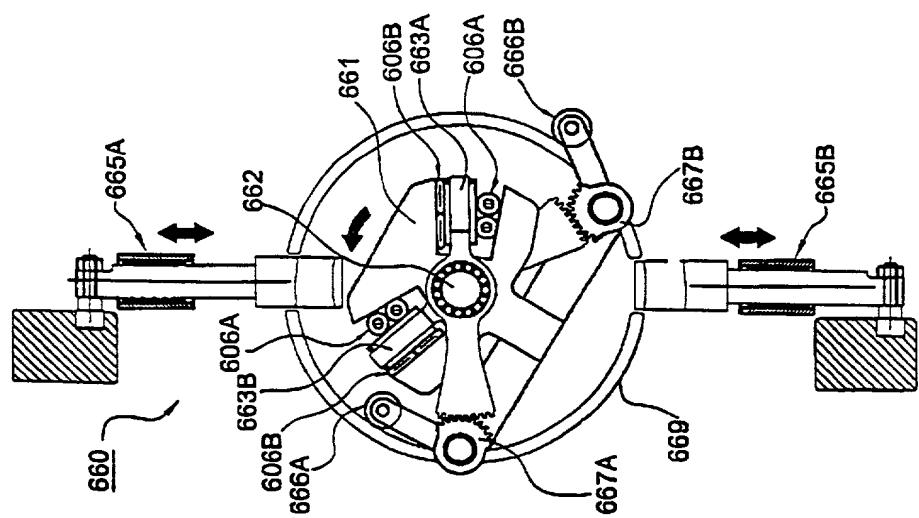
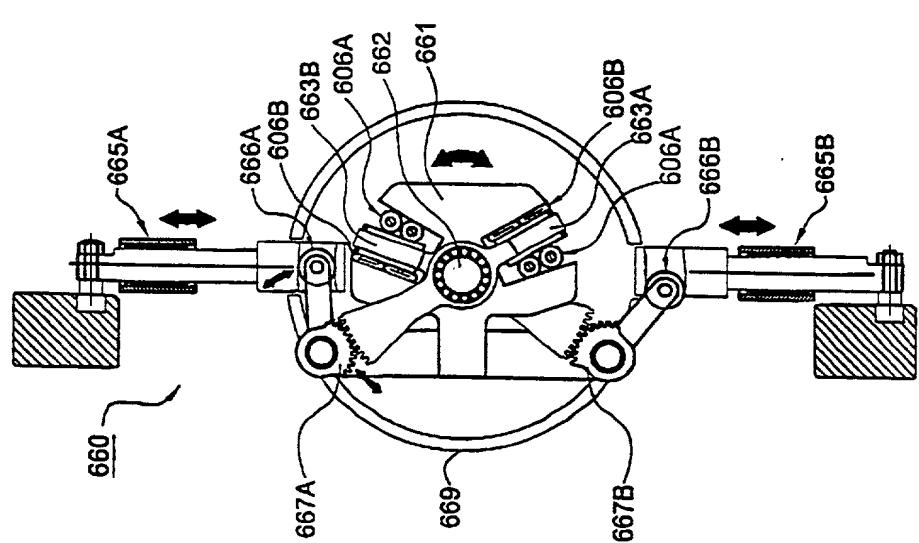


FIG. 63



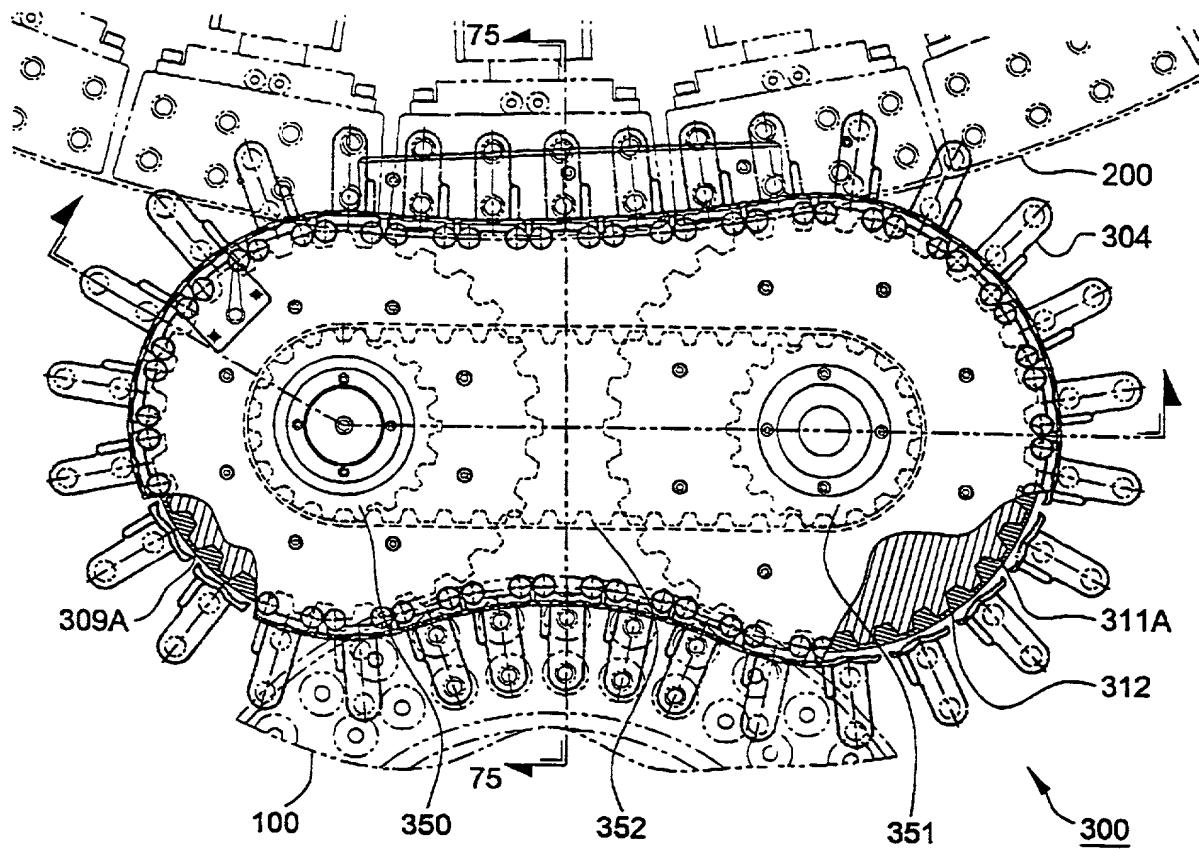


FIG. 68

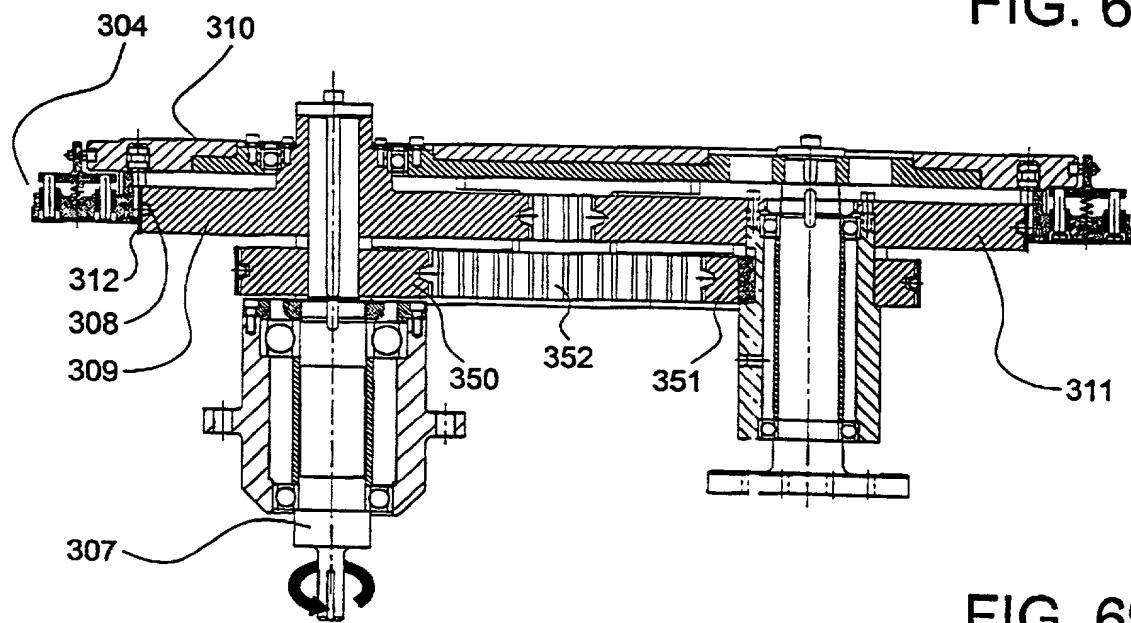


FIG. 69

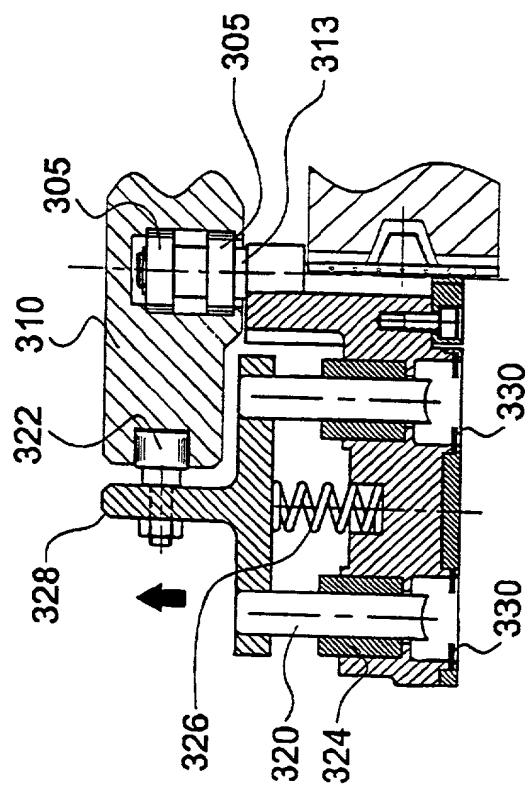


FIG. 70

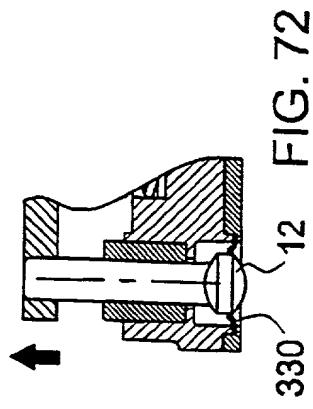


FIG. 72

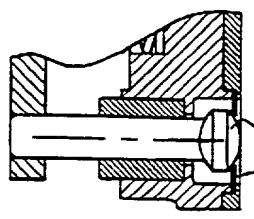


FIG. 73

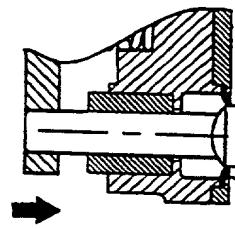


FIG. 74

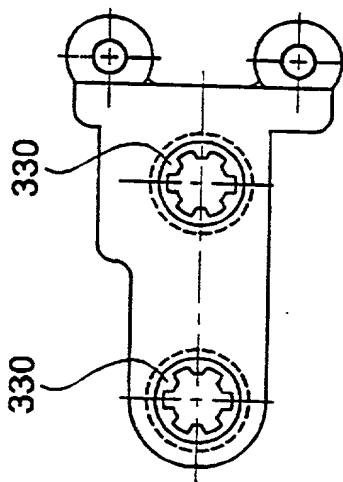
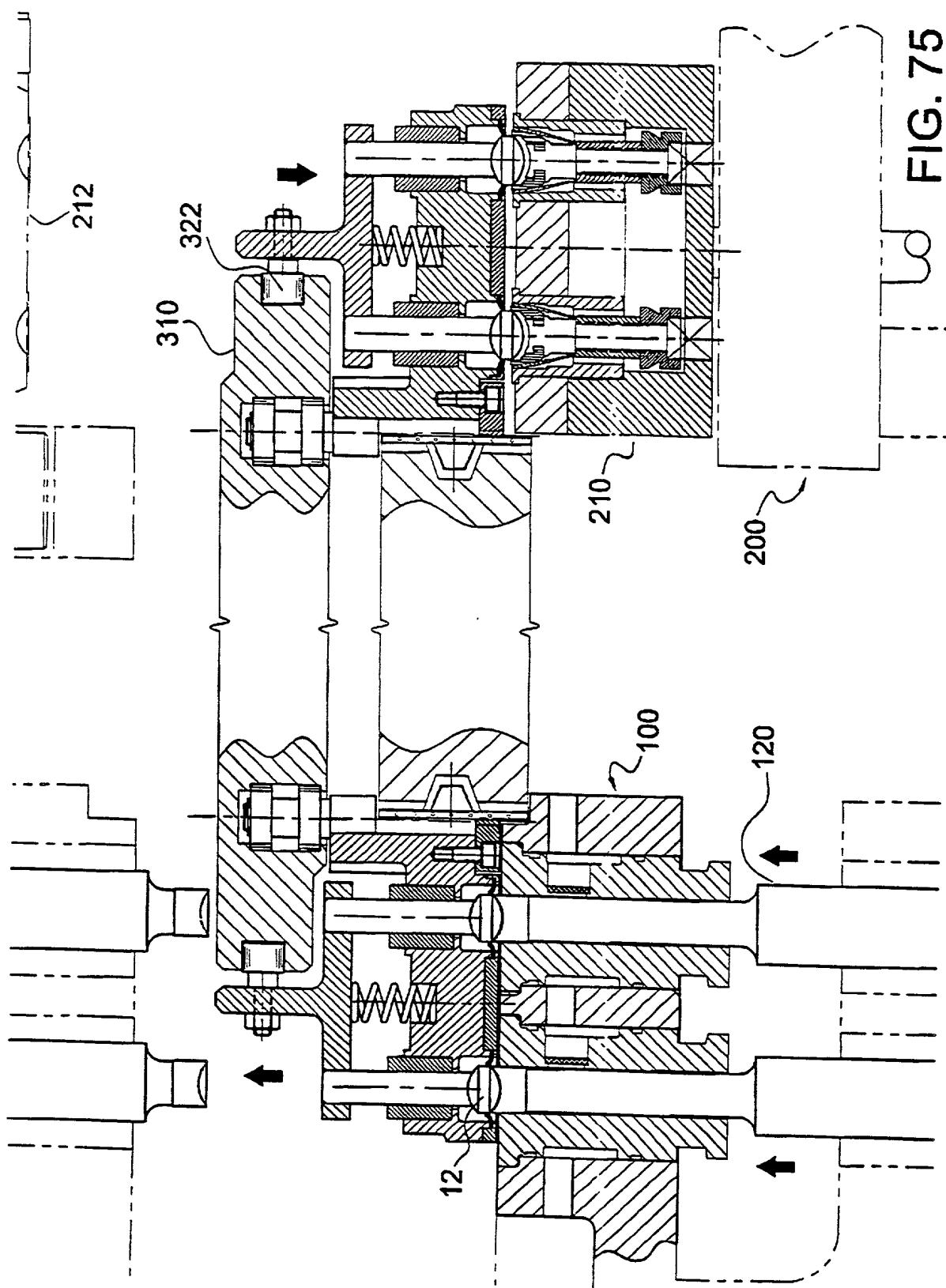


FIG. 71

FIG. 75



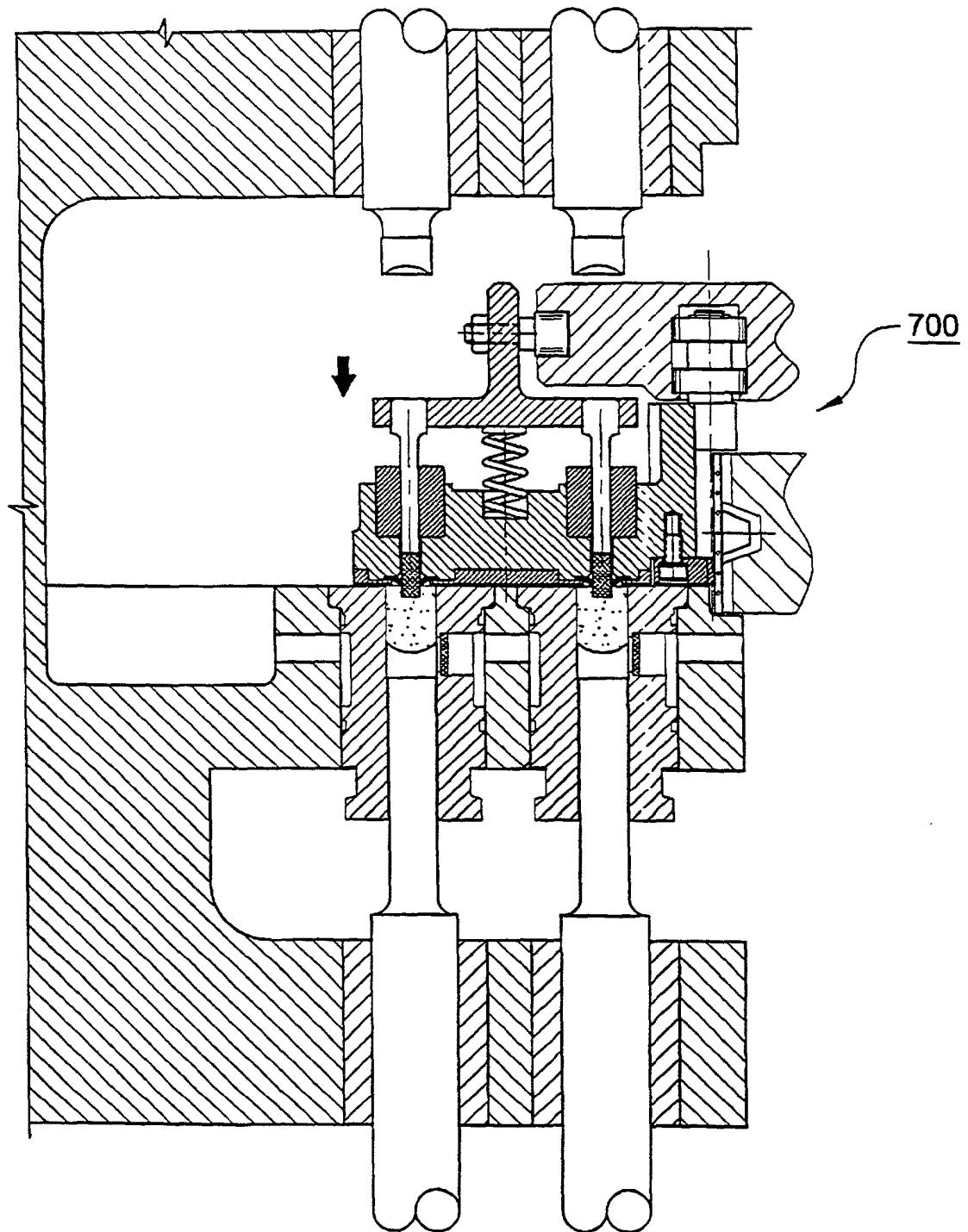


FIG. 76

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215 273 4128

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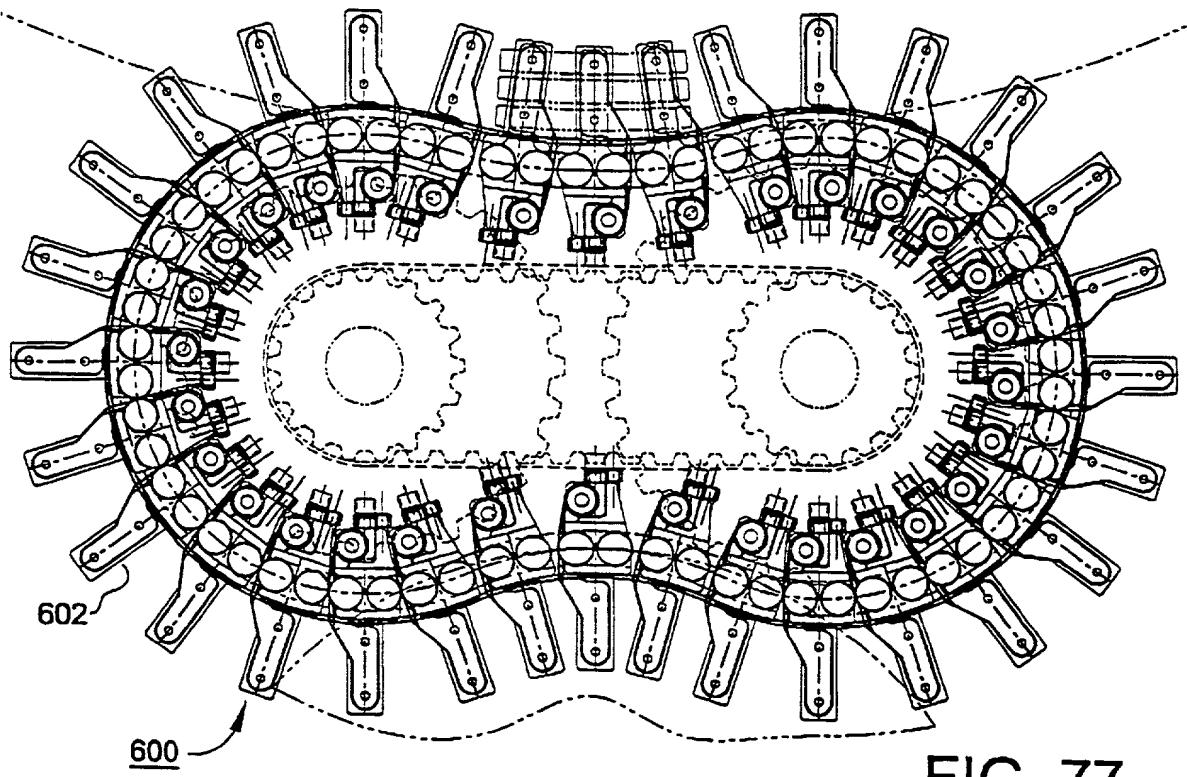


FIG. 77

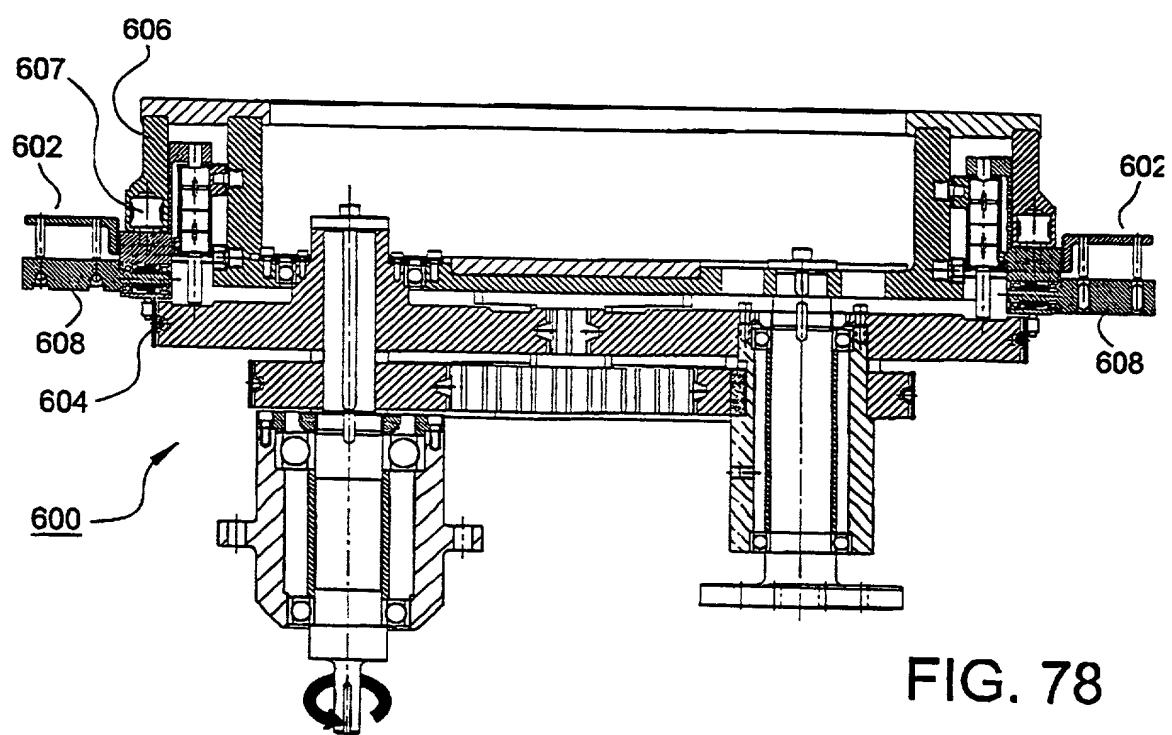
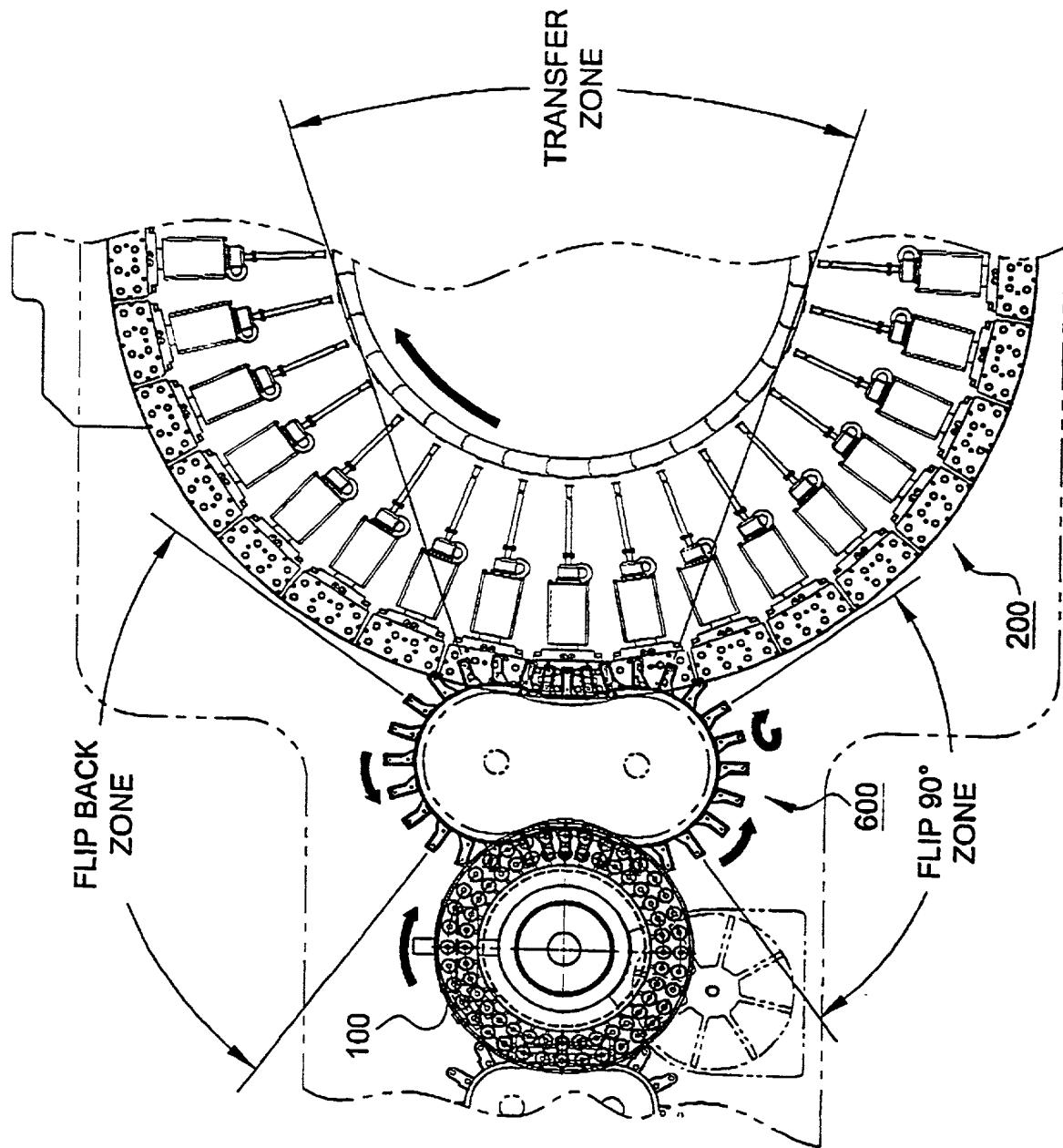


FIG. 78

1. *On the other hand, the author's statement that the* *new* *is* *not* *the* *same* *as* *the* *old* *is* *not* *entirely* *correct*.

FIG. 79



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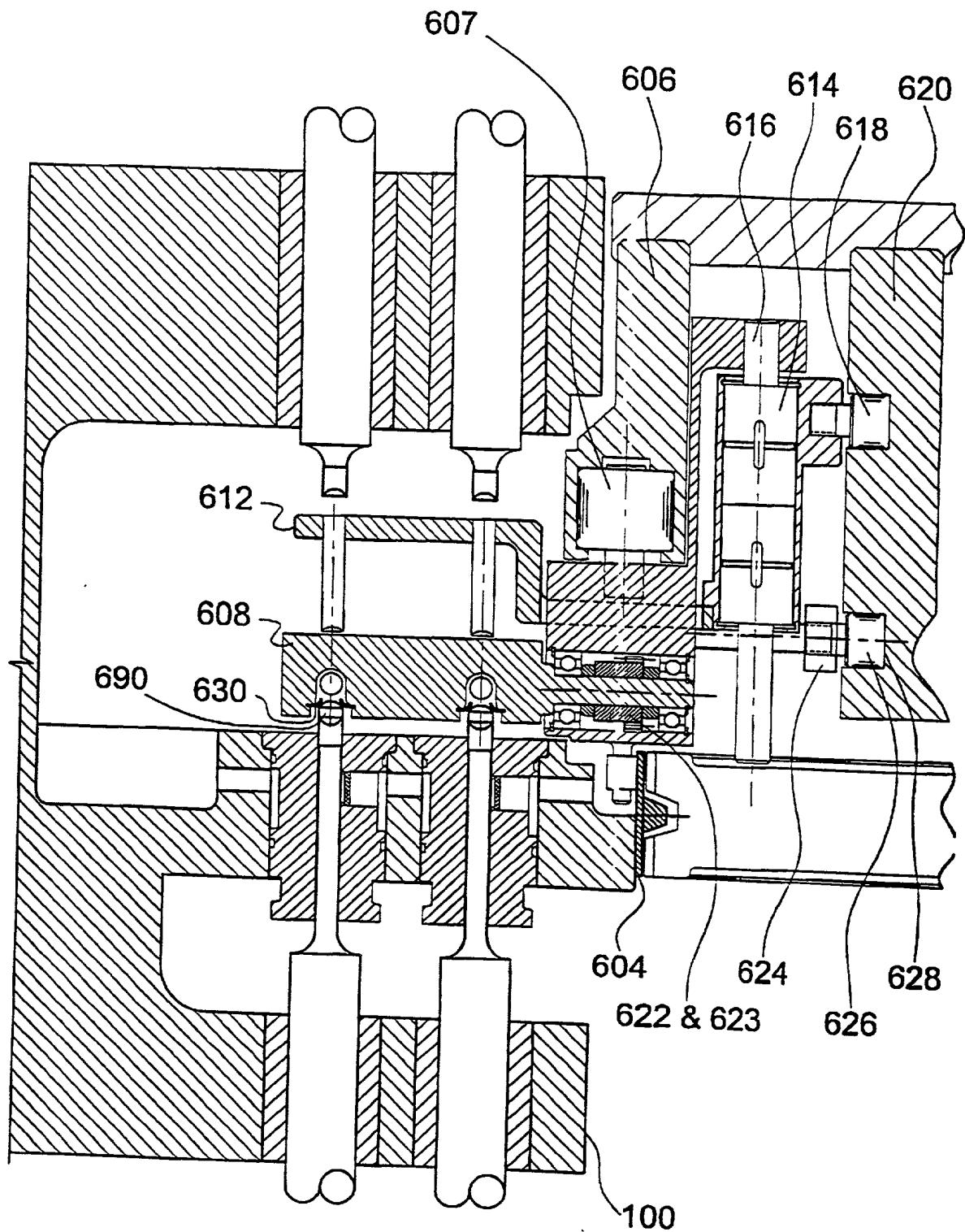


FIG. 80

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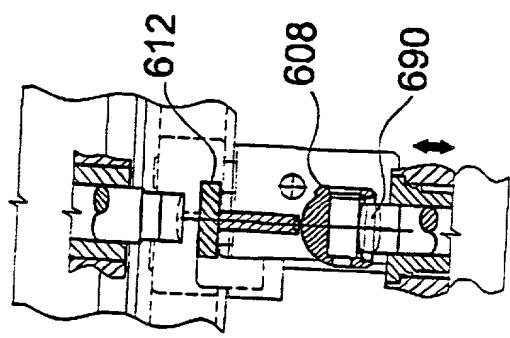


FIG. - 81A

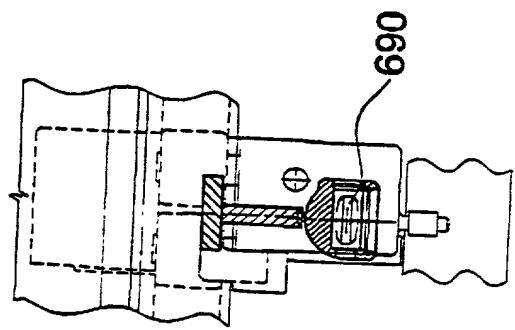


FIG. - 81B

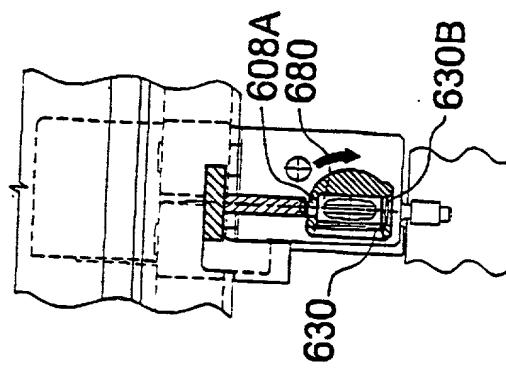


FIG. - 81C

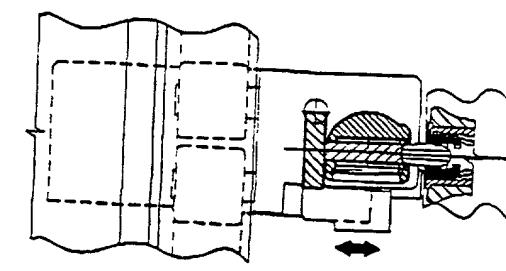


FIG. - 81D

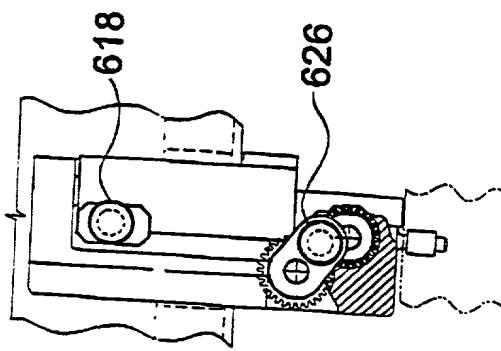


FIG. - 81E

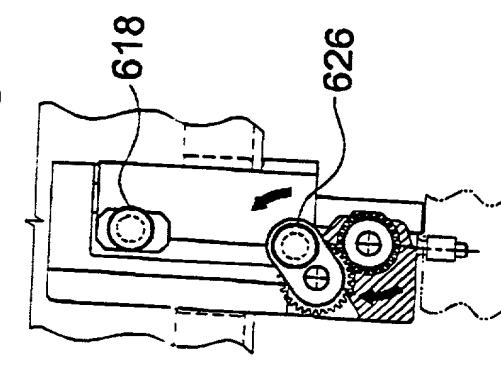


FIG. - 81F

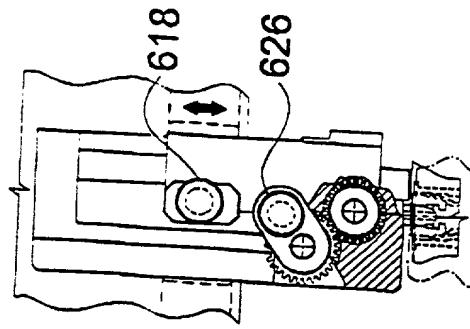


FIG. - 81G

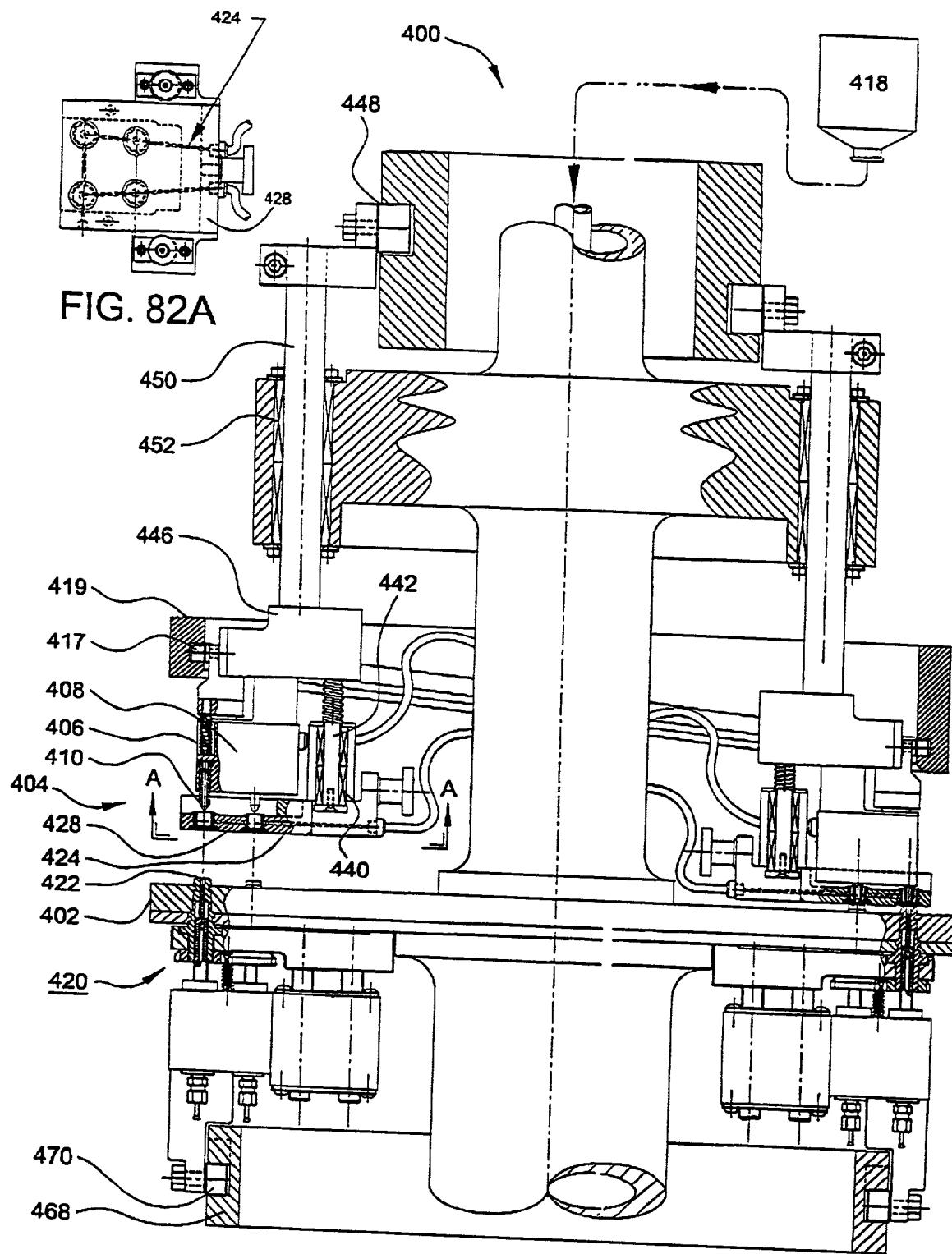


FIG. 82

FIG. 84

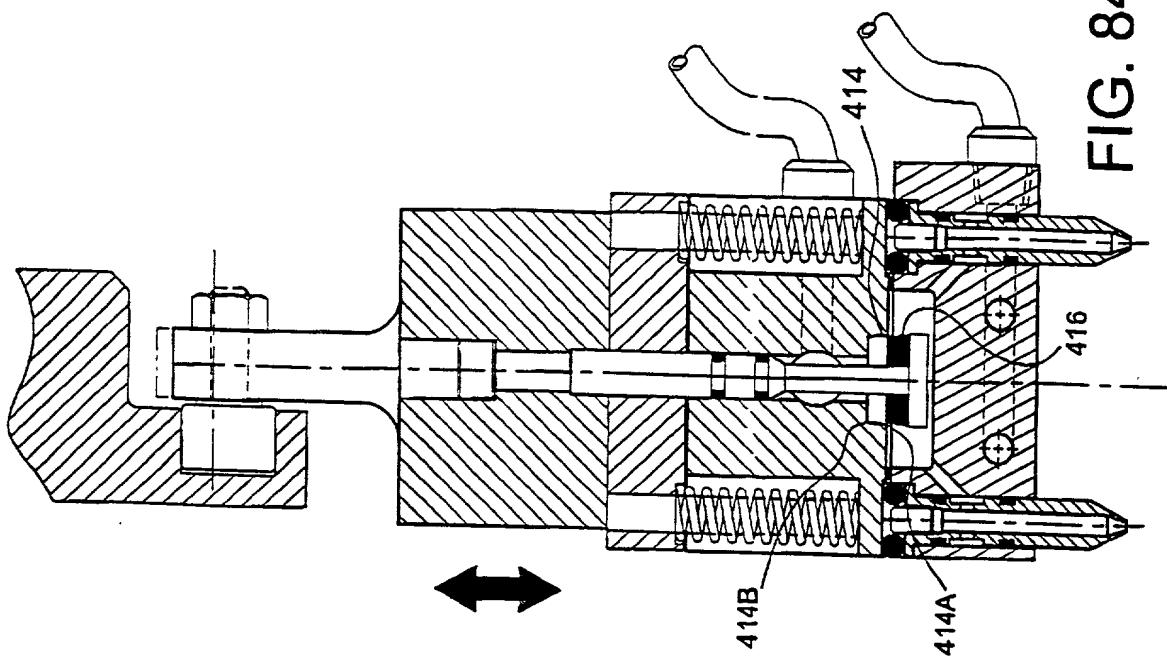
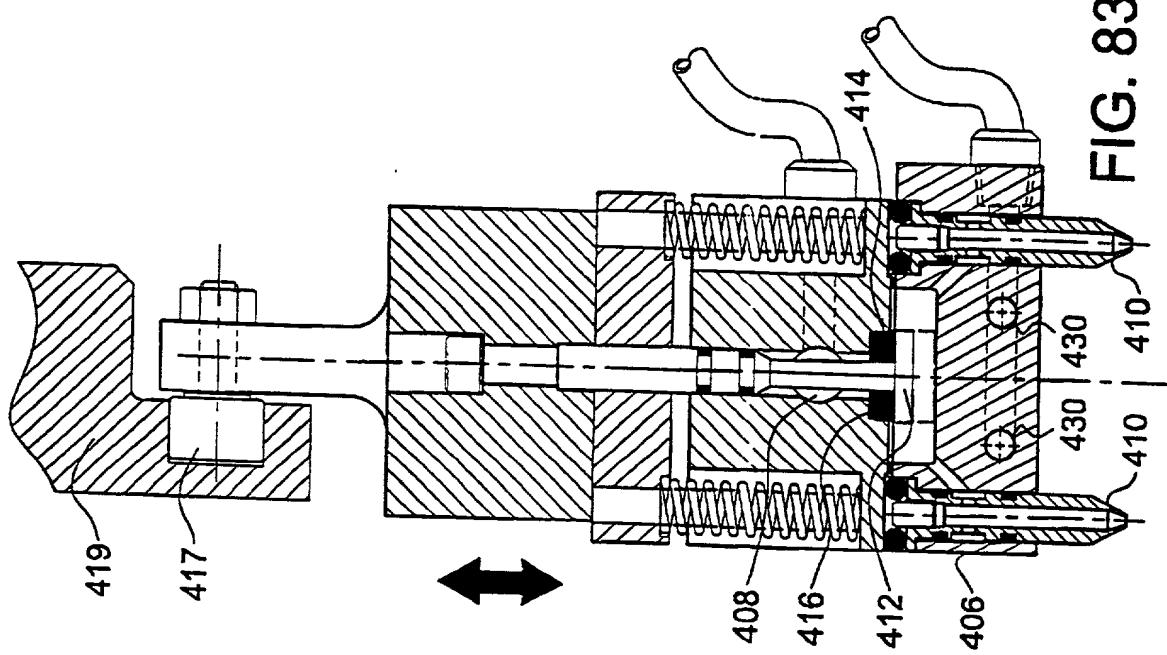


FIG. 83



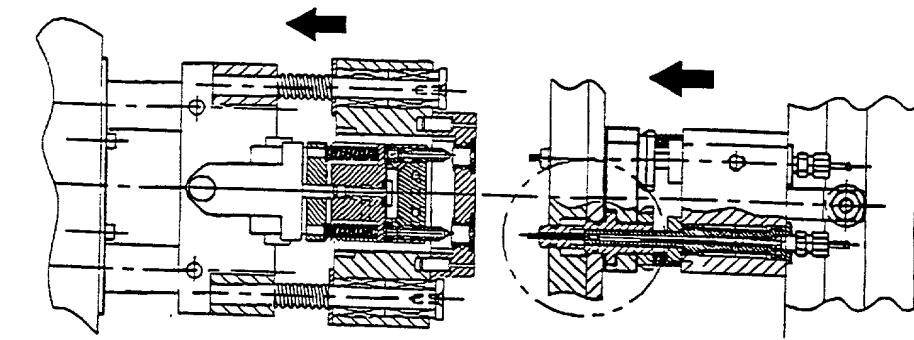


FIG. - 85D

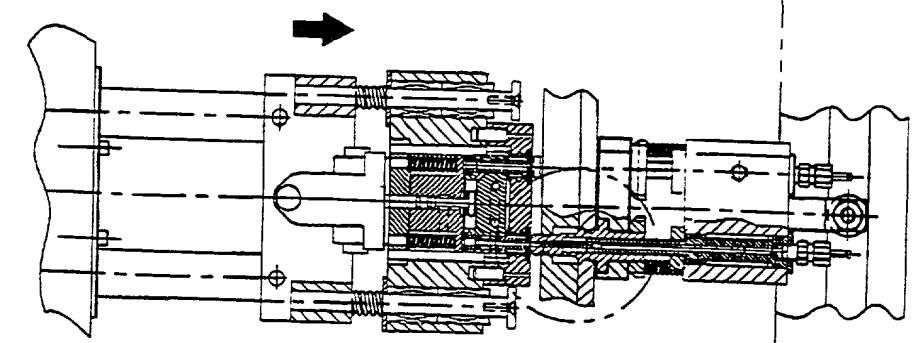


FIG. - 85C

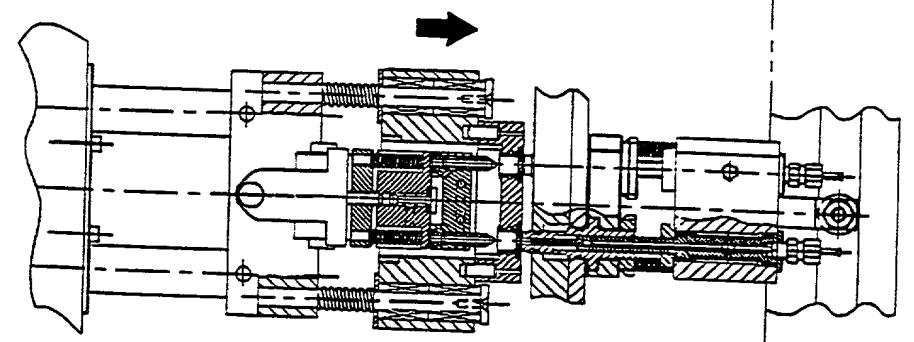


FIG. - 85B

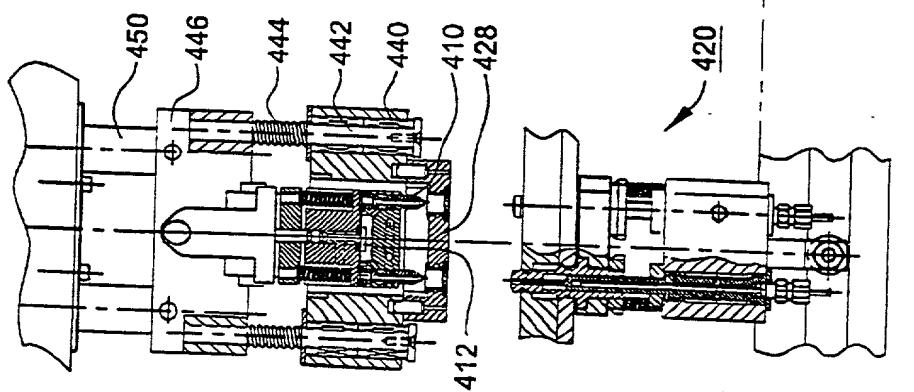


FIG. - 85A

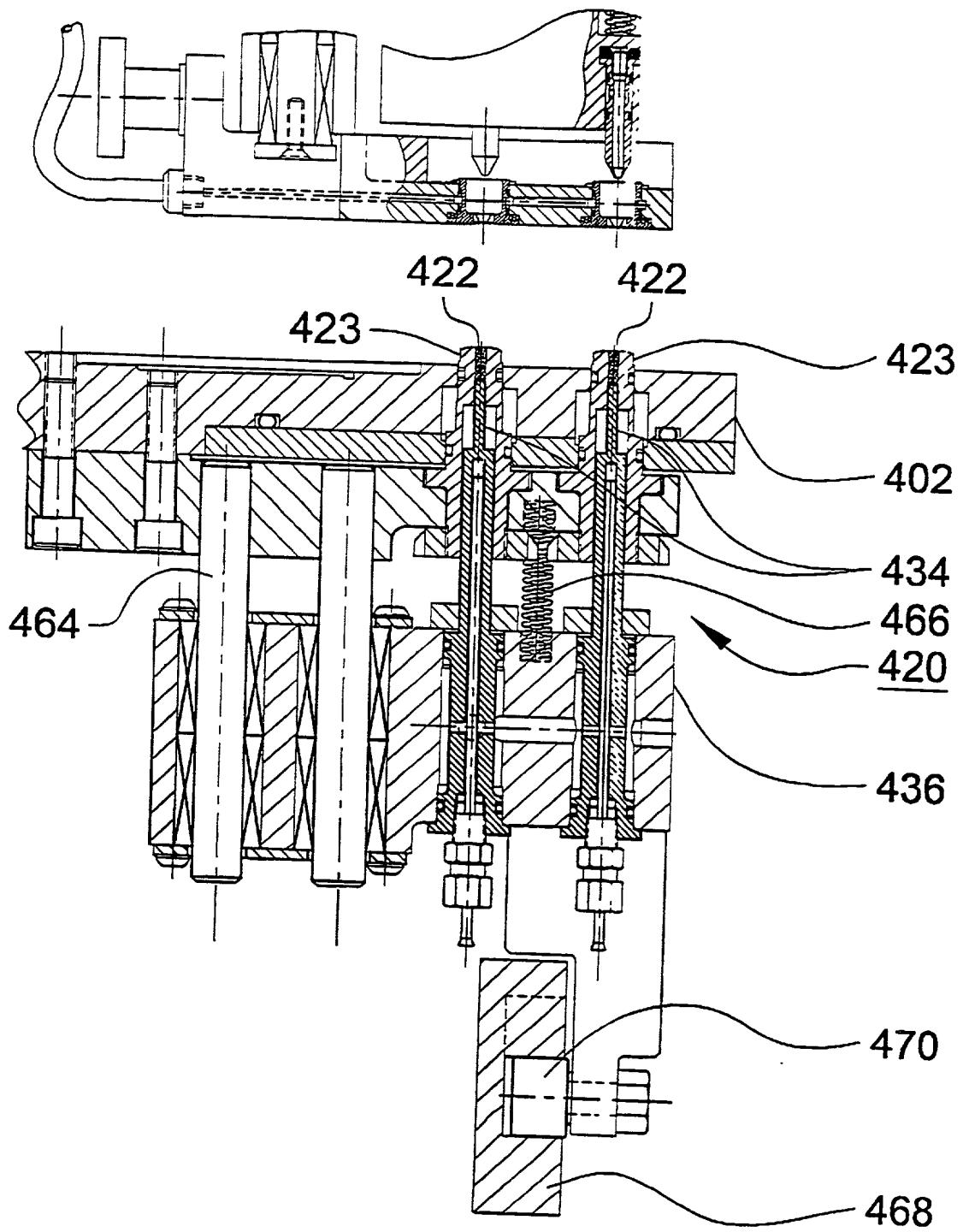


FIG. 86

FIG. 87 0059396600

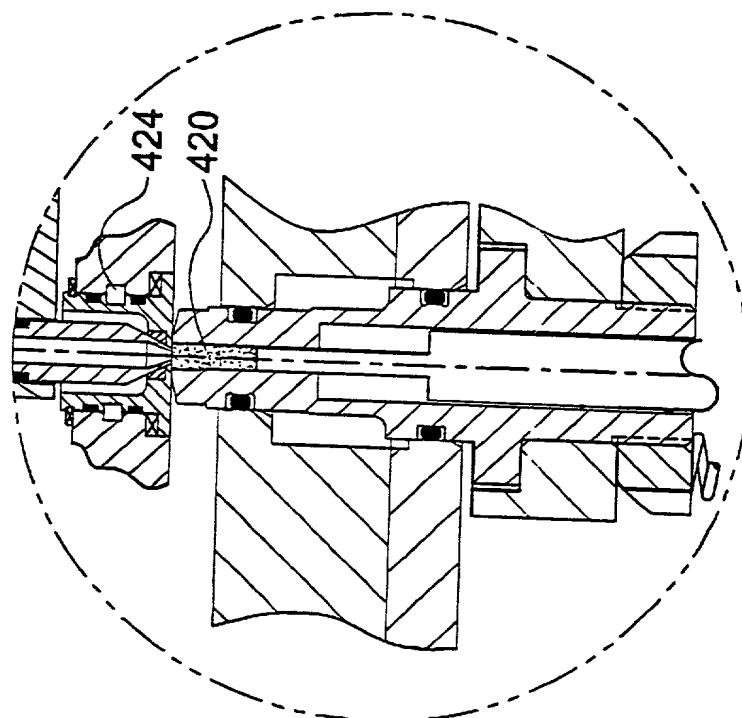


FIG. 87

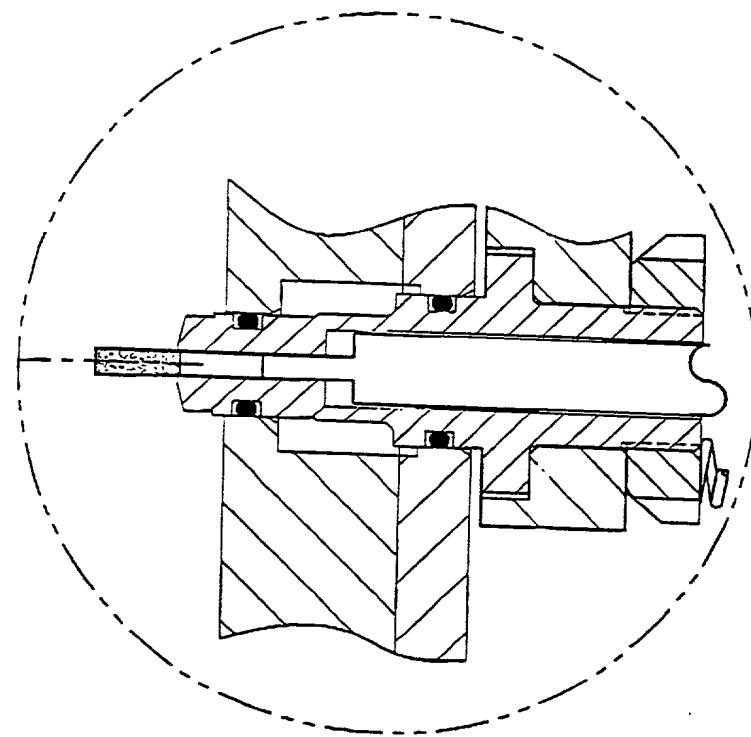


FIG. 88

FIG. 89

